



SEW
EURODRIVE

Operating Instructions



MOVITRAC® LTE-B

Edition 09/2010

16923626 / EN





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Important Notes

Structure of the safety notes

1 Important Notes

1.1 Structure of the safety notes

1.1.1 Meaning of the signal words

The following table shows the grading and meaning of the signal words for safety notes, notes on potential risks of damage to property, and other notes.

| Signal Word | Meaning | Consequences if disregarded |
|--------------------|---|---|
| ▲ DANGER | Imminent danger | Severe or fatal injuries |
| ▲ WARNING | Possible dangerous situation | Severe or fatal injuries |
| ▲ CAUTION | Possible dangerous situation | Minor injuries |
| NOTICE | Possible damage to property | Damage to the drive system or its environment |
| INFORMATION | Useful information or tip: Simplifies the handling of the drive system. | |

1.1.2 Structure of the section safety notes

The section safety notes do not apply to a specific action, but to several actions pertaining to one subject. The pictograms used indicate either a general or a specific hazard.

This is the formal structure of a section safety note:



▲ SIGNAL WORD

- Nature and source of hazard.
Possible consequence(s) if disregarded.
- Measure(s) to prevent the hazard.

This is an example for a section safety note:



▲ WARNING

- Falling of suspended loads.
Severe or fatal injuries.
- Do not stand under the suspended load.
 - Secure the danger zone.



1.1.3 Structure of the embedded safety notes

The embedded safety notes are directly integrated in the instructions just before the description of the dangerous action.

This is the formal structure of an embedded safety note:

- **▲ SIGNAL WORD** Nature and source of hazard.
Possible consequence(s) if disregarded.
 - Measure(s) to prevent the hazard.

This is an example for an embedded safety note:

- **▲ DANGER** Risk of crushing if the drive restarts unintentionally.
Severe or fatal injuries.
 - De-energize the drive.
 - Secure the drive against unintended restart.

Unless the information in the operating instructions is adhered to, it will be impossible to ensure:

- Trouble-free operation
- Fulfillment of any rights to claim under guarantee

Consequently, read the operating instructions before you start working with the unit!

The operating instructions contain important information about servicing. Therefore, keep the operating instructions close to the unit.



1.2 *Application environment*

The following applications are forbidden unless measures are expressly taken to make them possible:

- Use in explosion-proof areas.
- Use in environments with harmful substances:
 - Oils
 - Acids
 - Gases
 - Vapors
 - Dust
 - Radiated interference
 - Other harmful environments
- Use subject to mechanical vibration and shock loads in excess of the requirements in EN 50178.
- If the inverter performs safety functions which have to guarantee the protection of machinery and people.

1.3 *Waste disposal*

Please follow the current instructions: dispose in accordance with the regulations in force:

- Electronics scrap (printed-circuit boards)
- Plastic (housing)
- Sheet metal
- Copper



2 Safety Notes

MOVITRAC® LTE-B drive inverters may not perform safety functions without higher-level safety systems.

Do not use MOVITRAC® LTE-B drive inverters for any safety functions in conjunction with hoist applications.

2.1 Installation and startup

- **Never install or start up damaged products.** Please submit a complaint to the transport company immediately in the event of damage.
- **Installation, startup and service work** on the unit only by **trained personnel**. The personnel must be trained in the relevant aspects of accident prevention and must comply with the regulations in force (e.g. EN 60204, VBG 4, DIN-VDE 0100/0113/0160).
- Follow the **specific instructions** during **installation** and **startup** of the motor and the brake!
- Make sure that **preventive measures** and **protection devices** correspond to the **applicable regulations** (e.g. EN 60204 or EN 50178).
Grounding the unit is a necessary protective measure.
Overcurrent protection devices are a necessary protective measure.
- **The unit meets all requirements for reliable isolation** of power and electronics connections in accordance with UL508. **All connected circuits** must also **satisfy the requirements for reliable isolation** in order to guarantee reliable isolation.
- Take **suitable measures** to ensure that the connected **motor does not start up automatically when the inverter is switched on**. To do this, you can connect binary inputs DI01 through DI03 to GND.
- **Integral solid state short circuit protection does not provide branch circuit protection.** Branch circuit protection must be provided in accordance with the National Electrical Code and any additional local codes.



2.2 Operation and servicing



⚠ WARNING

Danger of electrical shock. High voltages are present in the terminals and within the drive for up to 10 minutes after the electrical supply has been disconnected.

Severe or fatal injuries.

- Disconnect and isolate the MOVITRAC® LTE-B from the electrical supply at least 10 minutes before commencing any work on it.
- Dangerous voltages are present in the output terminals and the cables and motor terminals connected to them when the unit is switched on. Dangerous voltages may also be present when the unit is inhibited and the motor at a standstill.
- The unit is **not** necessarily **deenergized** when the **LEDs and the 7-segment display are off**.
- **Safety functions inside the unit** or a **mechanical blockage** may cause the **motor to stop**. The **removal of the source of the malfunction** or a **reset** can result in an **automatic restart of the drive**. If, for safety reasons, this is **not permissible** for the driven machine, **disconnect the unit from the supply system** before correcting the fault.



3 General specifications

3.1 Input voltage ranges

Depending on model and power rating the drives are designed for direct connection to the following supplies:

MOVITRAC® LTE-B sizes 1, 2 (115 V input):

115 V \pm 10 %, 1-phase, 50 – 60 Hz \pm 5 %

MOVITRAC® LTE-B sizes 1, 2 and 3s (200 – 240 V):

200 V – 240 V \pm 10 %, 1-phase* / 3-phase, 50 – 60 Hz \pm 5 %

MOVITRAC® LTE-B sizes 1, 2 and 3s (380 – 480 V):

380 V – 480 V \pm 10 %, 3-phase, 50 – 60 Hz \pm 5 %

• **INFORMATION**

*It is also possible to connect 1-phase MOVITRAC® LTE-B units to 2-phases of a 200 – 240 V, 3-phase mains.

Products used with a 3-phase supply are designed for a maximum supply imbalance of 3 % between phases. For input supplies which have a supply imbalance greater than 3 % (typically the Indian subcontinent and parts of the Asia Pacific including China) SEW-EURODRIVE recommends that input chokes are used.

3.2 Product designation

| | | | | | | | | | | | |
|----|-----|---|------|---|---|---|---|----|---------|---|---|
| MC | LTE | B | 0015 | 2 | 0 | 1 | 1 | 00 | (60 Hz) | | |
| | | | | | | | | | | 60Hz | American version only |
| | | | | | | | | | | Type | 00 = Standard IP20 housing 10 = IP55 / NEMA 12 housing 20 = IP55 / NEMA 12 housing with switch 40 = IP66 / NEMA 4X housing with switch |
| | | | | | | | | | | Quadrants | 1 = 1Q (without brake chopper) 4 = 4Q |
| | | | | | | | | | | Connection type | 1 = 1-phase 3 = 3-phase |
| | | | | | | | | | | Interference suppression on the supply side | 0 = class 0 A = class A B = class B |
| | | | | | | | | | | Mains voltage | 1 = 115 V 2 = 200 – 240 V 5 = 380 – 480 V |
| | | | | | | | | | | Recommended motor power | 0015 = 1.5 kW |
| | | | | | | | | | | Version | B |
| | | | | | | | | | | Product type | MC LTE |



3.3 Overload capability

All MOVITRAC® LTE-B units have a possible overload of:

- 150 % for 60 seconds
- 175 % for 2 seconds

The overload is reduced to 150 % for 7.5 seconds if the output frequency is below 10 Hz.

For motor overload adjustment see parameter *P-08* in chapter "Standard parameters" (page 39).

3.4 Protection features

- Output short-circuit, phase-to-phase, phase-to-ground
- Output over-current
- Overload protection
 - Drive delivers 150 % of rated motor current for 60 seconds.
- Over-voltage trip
 - Set at 123 % of drive maximum rated supply voltage.
- Under-voltage trip
- Over temperature trip
- Under temperature trip
 - Drive will trip if enabled below –10 °C
- Supply phase loss
 - A running drive will trip if one phase of a 3-phase supply is lost for more than 15 seconds.



4 Mechanical Installation

- Inspect the MOVITRAC® LTE-B carefully prior to installation to ensure it is undamaged.
- Store the MOVITRAC® LTE-B in its box until required. Storage should be clean and dry and within the ambient temperature range -40°C to 60°C .
- Install the MOVITRAC® LTE-B on a flat, vertical, flame-resistant, vibration-free surface, within a suitable switch cabinet. This should be according to EN 60529 if specific Ingress Protection (IP) ratings are required.
- Do not place flammable material close to the drive.
- Prevent the entry of conductive or flammable foreign bodies.
- The maximum ambient operating temperature is 50°C for IP20 and 40°C for IP55 / IP66 drives. The minimum ambient operating temperature is -10°C .
Please observe the specific ratings employed in chapter "Environmental" (page 48).
- Relative humidity must be less than 95 % (non-condensing).
- MOVITRAC® LTE-B units can be installed side-by-side. This gives adequate ventilation space between them. If the MOVITRAC® LTE-B is to be installed above another drive or any other heat-producing device, the minimum vertical spacing is 150 mm. The switch cabinet should either be force-ventilated or large enough to allow natural cooling (see chapter "IP20 housing: mounting and dimensions of switch cabinet" on page 16).
- A DIN rail mounting is supported in size 1 and 2 (IP20) drives only.

4.1 Dimensions

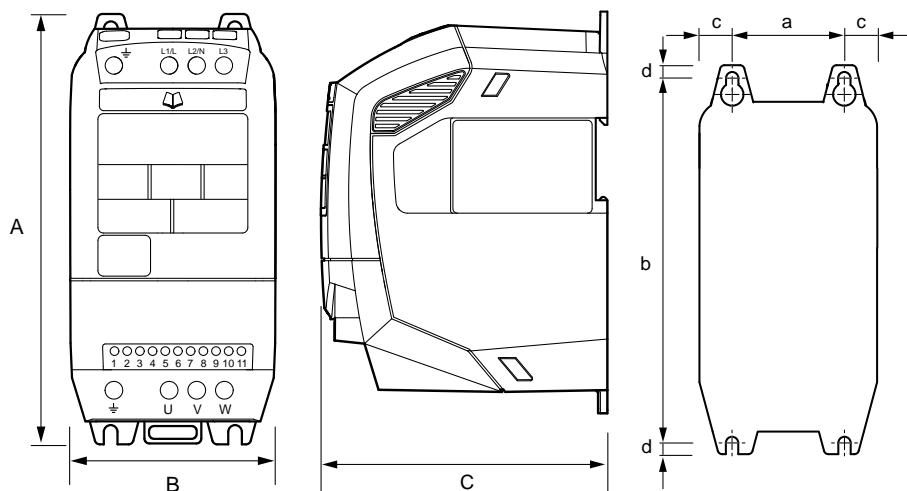
MOVITRAC® LTE-B is available in 3 housing versions:

- Standard IP20 housing for use in switch cabinets
- IP55 / NEMA 12 K
- IP66 / NEMA 4X

The IP55 / NEMA 12 K and IP66 / NEMA 4X housing is protected against moisture and dust. Therefore, the drives can be operated indoors under harsh conditions. Electronically, the drives are identical and the only differences are the dimensions of the housing and the weight.



4.1.1 Dimensions of the IP20 housing



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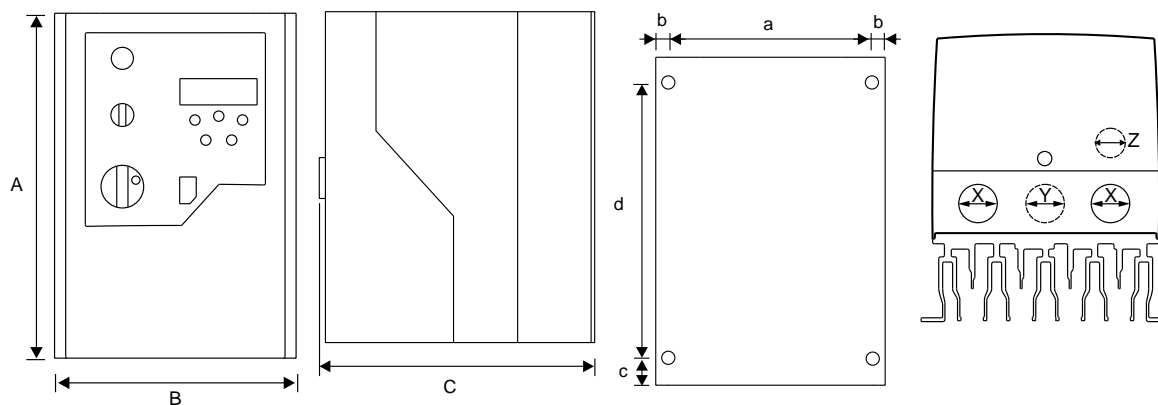
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| Dimension | | Size 1 | Size 2 | Size 3 |
|--------------------------------|---------|--------|--------|--------|
| A (Height) | [mm] | 174 | 220 | 261 |
| | [in] | 6.85 | 8.66 | 10.28 |
| B (Width) | [mm] | 79 | 104 | 126 |
| | [in] | 3.11 | 4.10 | 4.96 |
| C (Depth) | [mm] | 122.6 | 150 | 178 |
| | [in] | 4.83 | 5.90 | 7.01 |
| Weight | [kg] | 1.1 | 2.0 | 4.5 |
| | [lb] | 2.43 | 4.40 | 10.0 |
| a | [mm] | 50.0 | 63.0 | 80.0 |
| | [in] | 1.97 | 2.48 | 3.15 |
| b | [mm] | 162 | 209.0 | 247 |
| | [in] | 6.38 | 8.23 | 9.72 |
| c | [mm] | 16 | 23 | 25.5 |
| | [in] | 0.63 | 0.91 | 1.02 |
| d | [mm] | 5.0 | 5.25 | 7.25 |
| | [in] | 0.2 | 0.21 | 0.29 |
| Power terminal torque settings | [Nm] | 1.0 | 1.0 | 1.0 |
| | [lb.in] | 8.85 | 8.85 | 8.85 |
| Recommended screw size | | 4 × M4 | 4 × M4 | 4 × M4 |



4.1.2 Dimensions of the IP55 / NEMA 12 housing (LTE xxx –10 and –20)



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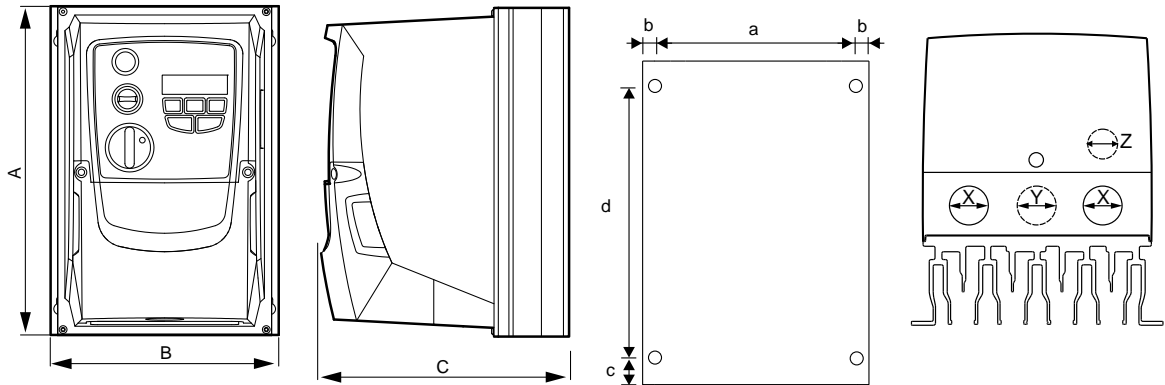
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| Dimension | | Size 1 | Size 2 | Size 3 |
|----------------------------------|---------|--------|--------|--------|
| Height (A) | [mm] | 200 | 310 | 310 |
| | [in] | 7.9 | 12.2 | 12.2 |
| Width (B) | [mm] | 140 | 165 | 211 |
| | [in] | 5.5 | 6.5 | 8.31 |
| Depth (C) | [mm] | 165 | 176 | 240 |
| | [in] | 6.5 | 6.9 | 9.45 |
| Weight | [kg] | 2.3 | 4.5 | 7.4 |
| | [lb] | 5.1 | 9.9 | 12.4 |
| a | [mm] | 128 | 153 | 196 |
| | [in] | 5 | 6 | 7.72 |
| b | [mm] | 6 | 6 | 7 |
| | [in] | 0.23 | 0.23 | 0.28 |
| c | [mm] | 25 | 25 | 25 |
| | [in] | 0.98 | 0.98 | 0.98 |
| d | [mm] | 142 | 252 | 251 |
| | [in] | 5.6 | 9.9 | 9.88 |
| Power terminal torque settings | [Nm] | 1 | 1 | 1 |
| | [lb.in] | 8.85 | 8.85 | 8.85 |
| Control terminal torque settings | [Nm] | 0.5 | 0.5 | 0.5 |
| | [lb.in] | 4.43 | 4.43 | 4.43 |
| Recommended screw size | | 2 × M4 | 4 × M4 | 4 × M4 |



4.1.3 Dimensions of the IP66 / NEMA 4X housing (LTE xxx –40)



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68095AXX

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60497AXX

| Dimension | | Size 1 | Size 2 | Size 3 |
|----------------------------------|---------|--------|--------|--------|
| Height (A) | [mm] | 232 | 257 | 310 |
| | [in] | 9.13 | 10.12 | 12.20 |
| Width (B) | [mm] | 161 | 188 | 210.5 |
| | [in] | 6.34 | 7.4 | 8.29 |
| Depth (C) | [mm] | 179 | 186.5 | 228.7 |
| | [in] | 7.05 | 7.34 | 9 |
| Weight | [kg] | 2.8 | 4.6 | 7.4 |
| | [lb] | 6.2 | 10.1 | 16.3 |
| a | [mm] | 148.5 | 176 | 197.5 |
| | [in] | 5.85 | 6.93 | 7.78 |
| b | [mm] | 6.25 | 6 | 6.5 |
| | [in] | 0.25 | 0.24 | 0.26 |
| c | [mm] | 25 | 28.5 | 33.4 |
| | [in] | 0.98 | 1.12 | 1.31 |
| d | [mm] | 189 | 200 | 251.5 |
| | [in] | 7.44 | 7.87 | 9.9 |
| Power terminal torque settings | [Nm] | 1 | 1 | 1 |
| | [lb.in] | 8.85 | 8.85 | 8.85 |
| Control terminal torque settings | [Nm] | 0.5 | 0.5 | 0.5 |
| | [lb.in] | 4.43 | 4.43 | 4.43 |
| Recommended screw size | | 4 × M4 | 4 × M4 | 4 × M4 |



Cable glands

A suitable cable gland system must be used to maintain the appropriate IP / NEMA rating. Cable entry holes must be drilled for this system. The recommended sizes are detailed in the table below.

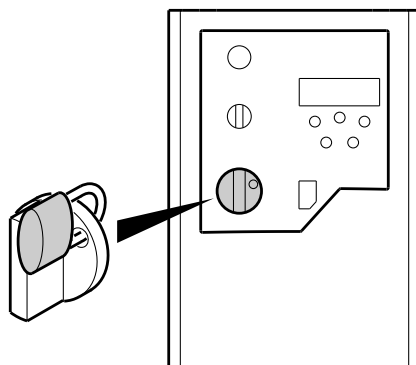
| Dimension | | Size 1 | Size 2 | Size 3 |
|-----------------|------|--------------|--------------|--------------|
| X | [mm] | 22.3 | 28.2 | 28.2 |
| | [in] | 0.88 | 1.11 | 1.11 |
| | PG | PG13.5 / M20 | PG16 / M22 | PG16 / M22 |
| Y ¹⁾ | [mm] | 22 | 22 | 22 |
| | [in] | 0.87 | 0.87 | 0.87 |
| | PG | PG13.5 / M20 | PG13.5 / M20 | PG13.5 / M20 |
| Z ¹⁾ | [mm] | 17 | 17 | – |
| | [in] | 0.67 | 0.67 | – |
| | PG | PG9 / M16 | PG9 / M16 | – |

1) Glands Y and Z are flip out glands.

**Lock off for
IP55 / IP66 with
switching option**

On the switched drive the main power isolator switch can be locked in the "off" position using a 20 mm standard shackle padlock (not supplied).

Depress the centre of the switch to open the hole to insert the padlock.



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Mechanical Installation

IP20 housing: mounting and dimensions of switch cabinet

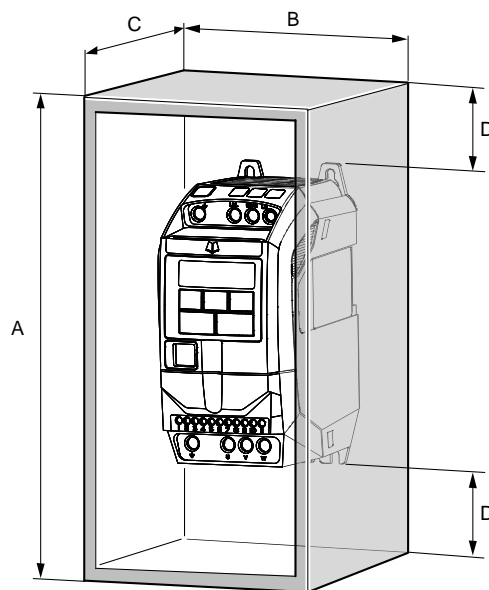
4.2 IP20 housing: mounting and dimensions of switch cabinet

For applications that require a higher IP rating than the IP20 offered by the standard housing, the drive must be mounted in a switch cabinet. The following guidelines should be observed for these applications:

- The switch cabinet should be made from a thermally conductive material, unless forced ventilation is used.
- When a vented switch cabinet is used, there should be venting above and below the drive to ensure good air circulation. Air should be drawn in below the drive and expelled above the drive.
- If the external environment contains contamination particles (e.g. dust), a suitable particle filter should be fitted to the vents and forced ventilation implemented. The filter must be serviced and cleaned as and when necessary.
- Environments with a high moisture, salt or chemical content should use a suitably sealed (non-vented) switch cabinet.

4.2.1 Dimensions of non-vented metal switch cabinet

| Drive power rating | | Sealed switch cabinet | | | | | | | |
|--------------------|--|-----------------------|-------|------|-------|------|-------|------|------|
| | | A | | B | | C | | D | |
| | | [mm] | [in] | [mm] | [in] | [mm] | [in] | [mm] | [in] |
| Size 1 | 0.37 kW, 0.75 kW 115 V 0.37 kW, 0.75 kW 230 V | 300 | 11.81 | 250 | 9.84 | 200 | 7.87 | 50 | 1.97 |
| Size 1 | 1.5 kW 230 V 0.75 kW, 1.5 kW 400 V | 400 | 15.75 | 300 | 11.81 | 250 | 9.84 | 75 | 2.95 |
| Size 2 | 1.1 kW 115 V 1.5 kW 230 V 1.5 kW, 2.2 kW 400 V | 400 | 15.75 | 300 | 11.81 | 300 | 11.81 | 60 | 2.36 |
| Size 2 | 2.2 kW 230 V 4.0 kW 400 V | 600 | 23.62 | 450 | 17.72 | 300 | 11.81 | 100 | 3.94 |



62736AXX

Figure 1: Switch cabinet



4.2.2 Dimensions of vented switch cabinet

| Drive power rating | | Vented switch cabinet | | | | | | | |
|--------------------|-------------|-----------------------|-------|------|-------|------|-------|------|------|
| | | A | | B | | C | | D | |
| | | [mm] | [in] | [mm] | [in] | [mm] | [in] | [mm] | [in] |
| Size 1 | All ratings | 400 | 15.75 | 300 | 11.81 | 150 | 5.91 | 75 | 2.95 |
| Size 2 | All ratings | 600 | 23.62 | 400 | 15.75 | 250 | 9.84 | 100 | 3.94 |
| Size 3 | All ratings | 800 | 31.5 | 600 | 23.62 | 300 | 11.81 | 150 | 5.91 |

4.2.3 Dimensions of force vented switch cabinet

| Drive power rating | | Force vented switch cabinet (with fan) | | | | | | | |
|--------------------|-------------|--|-------|------|-------|------|------|------|------|
| | | A | | B | | C | | D | |
| | | [mm] | [in] | [mm] | [in] | [mm] | [in] | [mm] | [in] |
| Size 1 | All ratings | 300 | 11.81 | 200 | 7.87 | 150 | 5.91 | 75 | 2.95 |
| Size 2 | All ratings | 400 | 15.75 | 300 | 11.81 | 250 | 9.84 | 100 | 3.94 |
| Size 3 | All ratings | 600 | 23.62 | 400 | 15.75 | 250 | 9.84 | 150 | 5.91 |



5 Electrical Installation

It is essential to comply with the safety instructions in chapter 2 during installation.



⚠ WARNING

Danger of electrical shock. High voltages are present in the terminals and within the drive for up to 10 minutes after the electrical supply has been disconnected.

Severe or fatal injuries.

- Disconnect and isolate the MOVITRAC® LTE-B from the electrical supply at least 10 minutes before commencing any work on it.

- MOVITRAC® LTE-B units should only be installed by qualified electricians and in accordance with local and national regulations and codes of practice.
- The MOVITRAC® LTE-B has an Ingress Protection rating of IP20. For higher IP ratings, use a suitable enclosure or the IP55 / NEMA 12 or IP66 / NEMA 4X version.
- Where the electrical supply to the drive is through a plug and socket connector, do not disconnect until 10 minutes have elapsed after turning off the supply.
- Ensure correct earthing connections. See diagram in chapter "Drive and motor connection" (page 22).
- The earth cable must be sufficient to carry the maximum supply fault current which normally will be limited by the fuses or motor circuit breaker.



⚠ WARNING

Risk of fatal injury if the hoist falls.

Severe or fatal injuries.

- MOVITRAC® LTE-B is not designed for use as a safety device in hoist applications. Use monitoring systems or mechanical protection devices to ensure safety.

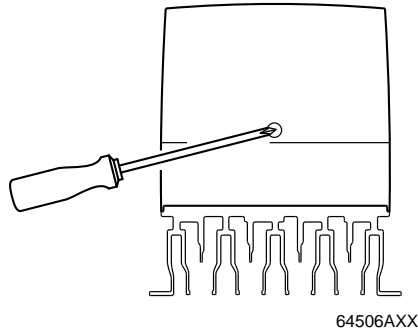
5.1 Prior to installation

- Ensure that the supply voltage, frequency and number of phases (single or 3-phase) correspond to the rating of the MOVITRAC® LTE-B as delivered.
- An isolator or similar should be installed between the power supply and the drive.
- Never connect the mains power supply to the MOVITRAC® LTE-B output terminals U, V or W.
- The cables are only protected when slow blow HRC fuses or a motor circuit breaker (MCB) are used. See chapter "Permitted voltage supply systems" (page 20) for further information.
- Do not install any type of automatic switchgear between the drive and the motor. Wherever control cabling is close to power cabling, maintain a minimum separation of 100 mm and arrange crossings at 90 °.
- Ensure that screening or armoring of power cables is effected in accordance with the connections diagram in chapter "Drive and motor connection" (page 22).
- Ensure that all terminals are tightened to the appropriate torque.

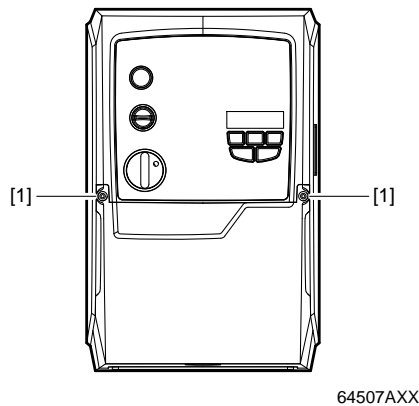


5.1.1 Opening the front cover

IP55 size 1 & 2 Insert a screwdriver into the opening as illustrated below to release the front cover.



IP55 size 3 & IP66 all sizes Remove the 2 screws on the front of the unit to open the front cover.



[1] Front cover screws

5.1.2 Helpcard

In the IP20 housing the helpcard is located in a separate slot above the display. In the IP55 / IP66 housing the helpcard is attached to the inside of the front cover.



5.2 Installation

Connect the drive according to the following diagrams. Ensure that the motor terminal box connections are correct. There are 2 standards: Star and Delta. It is essential to ensure that the motor is connected in accordance with the voltage at which it will be operated. For more information, refer to the diagram in chapter "Motor terminal box connections" (page 21).

It is recommended that the power cabling should be 4-core PVC-insulated screened cable, laid in accordance with local industrial regulations and codes of practice. Conductor end sleeves are required to connect the power cables to the drive.

The ground terminal of each MOVITRAC® LTE-B should be individually connected **directly** to the site earth (ground) busbar (through the filter if installed) as shown. MOVITRAC® LTE-B ground connections should not loop from one drive to another. They should also not loop to or from any other equipment. Ground loop impedance must conform to local industrial safety regulations. To meet UL regulations, UL approved ring crimp terminals should be used for all earth wiring connections.

5.2.1 Permitted voltage supply systems

- **Voltage supply systems with grounded star point**

MOVITRAC® LTE-B is intended for operation on TN and TT systems with directly grounded star point

- **Voltage supply systems with non-grounded star point**

Operation on mains systems with a non-grounded star point (for example IT power systems) is also permitted. SEW-EURODRIVE recommends using an earth-leakage monitor for this according to the PCM (Pulse Code Measuring) principle. Using such devices prevents the earth-leakage monitor from mis-tripping due to the ground incapitance of the inverter.

- **External conductor grounded voltage supply systems**

Operate the inverters on supply systems with a maximum phase-to-earth voltage of AC 300 V only.

5.2.2 Mains contactors and input fuses

Only use input contactors of utilization category AC-3 (EN 60947-4-1).

Ensure a minimum time of 120 seconds between 2 mains activations.

Input fuses

Fusing types:

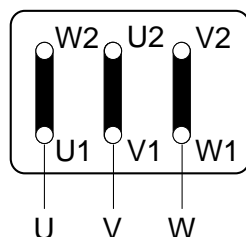
- Line protection types in operation classes gL, gG:
 - Rated fusing voltage \geq rated mains voltage
 - Rated fusing current must be designed for 100 % of the rated inverter current depending on the inverter utilization.
- Line protection switch with characteristics B, C:
 - Circuit breaker rated voltage \geq rated mains voltage
 - Rated line protection switch currents must be 10 % above the rated inverter current.



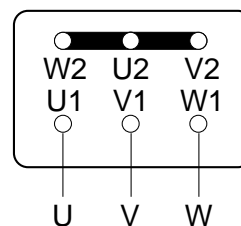
5.2.3 Motor terminal box connections

Motors are connected in either Star, Delta, Double Star or Star Nema motors. The motor rating plate will indicate the voltage rating for the method of connection, which must match the operating voltage of the MOVITRAC® LTE-B unit.

R13

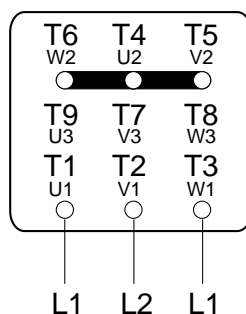


Low voltage Δ

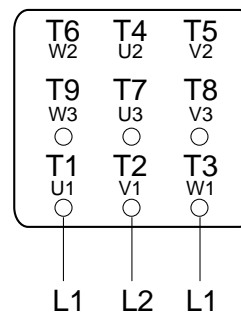


High voltage Δ

R76

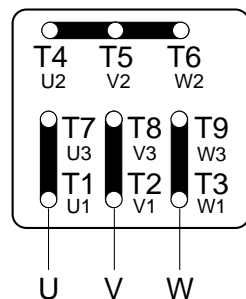


Low voltage Δ

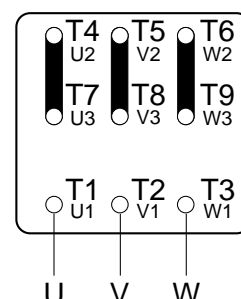


High voltage Δ

DT / DV



Low voltage Δ

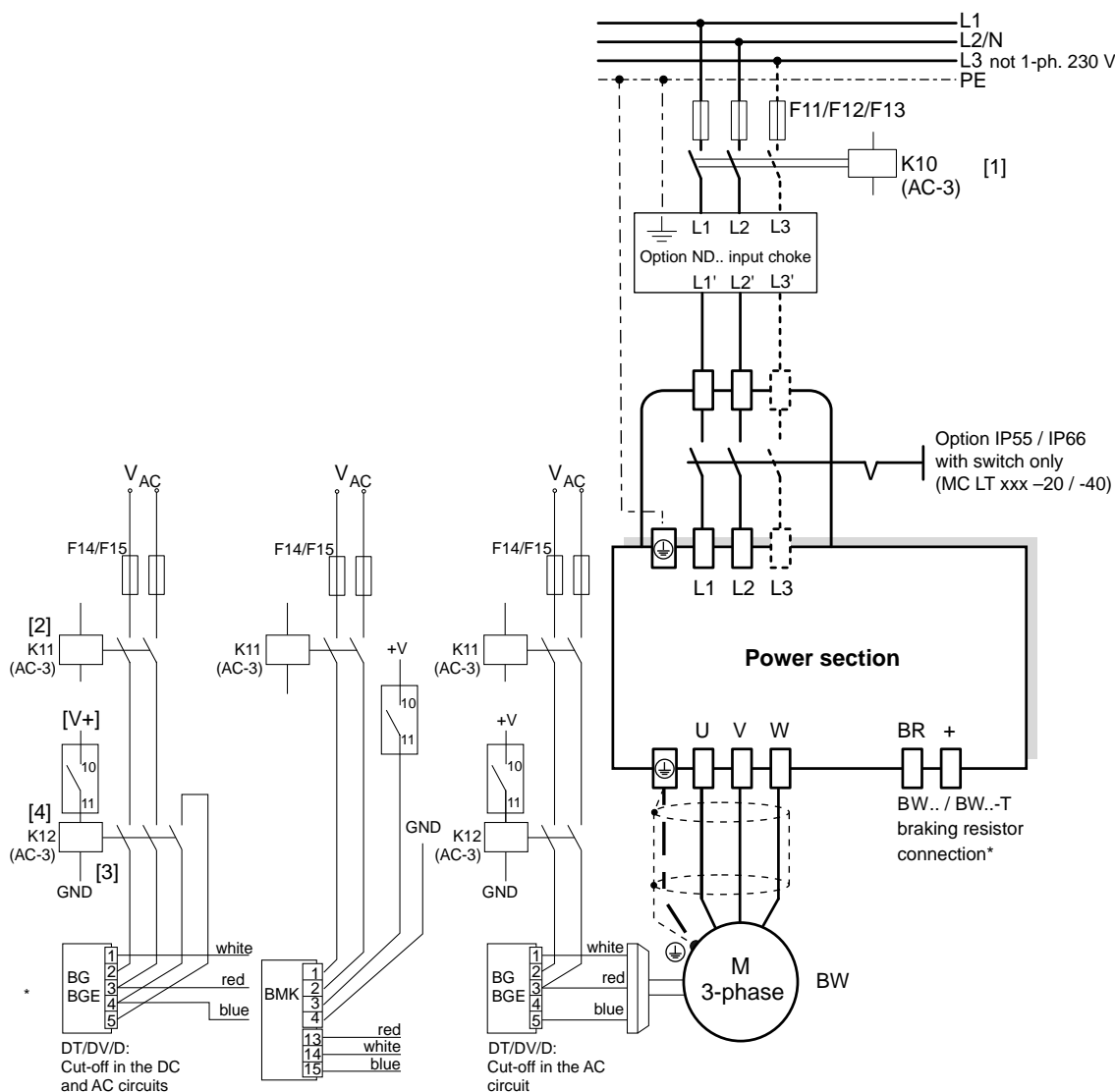


High voltage Δ



5.2.4 Drive and motor connection

- ▲ WARNING** Risk of electrical shock. Risk of exposure to high voltage may occur if the unit is wired incorrectly.
 Severe or fatal injuries.
- It is essential to observe the connection sequence illustrated below.



68077AEN

Figure 2: Wiring diagram for power section

- [1] Mains supply contactor to drive
- [2] Mains supply to brake rectifier, switched simultaneously by K10
- [3] Control contactor / relay, energized via the internal relay contact [4] in the drive and supplies the brake rectifier
- [4] Potential free relay contact inside the drive
- [V+] External power supply for energizing the control contactor / relay
- * Size 2 and 3 only



- **INFORMATION**

- Connect the brake rectifier using a separate supply system lead.
- **Supply via the motor voltage is not permitted!**

Always switch off the brake on the DC and AC sides with:

- All hoist applications
- Drives that require a rapid brake response time

5.2.5 Motor thermal protection (TF / TH)

Motors with an internal over-temperature sensor (TF, TH or similar) can be connected directly to the MOVITRAC® LTE-B. A trip will then be displayed on the drive.

The sensor is connected to terminal 1 (+24 V) and digital input 3. Parameter *P-15* must be set to external trip input to receive over-temperature trips. The trip level should be set to 2.5 k Ω .

5.2.6 Multi motor / group drive

The total of the motor currents must not exceed the rated current of the drive (see chapter "Technical Data" on page 48).

The motor group is limited to 5 drives and the motors in a group must not be more than 3 sizes apart.

The maximum cable length for the group is limited to the values for the individual drives (see chapter "Technical Data" on page 48).

For groups with more than 3 drives SEW-EURODRIVE recommends using an output choke.

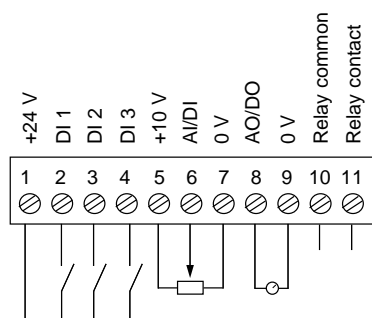


Electrical Installation

Signal terminals overview

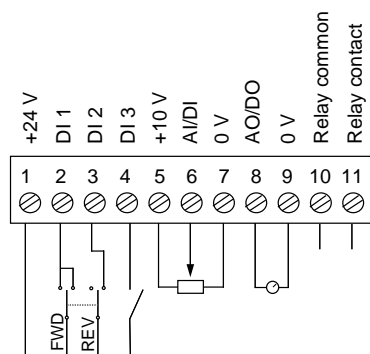
5.3 Signal terminals overview

IP20 and IP55



68075AEN

IP55 and IP66 with switch option



68076AEN

The signal terminal block has the following signal connections:

| Terminal no. | Signal | Connection | Description |
|--------------|---------------|--|--|
| 1 | +24 V ref out | +24 V ref out | Ref. to activate DI1 – DI3 (100 mA max.) |
| 2 | DI 1 | Digital input 1 | Positive logic "Logic 1" inout voltage range: DC 8 – 30 V "Logic 0" inout voltage range: DC 0 – 2 V Compatible with PLC requirement when 0 V is connected to terminal 7 or 9. |
| 3 | DI 2 | Digital input 2 | |
| 4 | DI 3 | Digital input 3 / thermistor contact | |
| 5 | +10 V | +10 V ref out | 10 V ref for analog input (pot supply +, 10 mA max., 1 K Ω min.) |
| 6 | AI / DI | Analog input (12 bit) Digital input 4 | 0 – 10 V, 0 – 20 mA, 4 – 20 mA "Logic 1" input voltage range: DC 8 – 30 V |
| 7 | 0 V | 0 V common | 0 V ref (pot supply –) |
| 8 | AO / DO | Analog output (10 bit) Digital output | 0 – 10 V, 20 mA analog 24 V, 20 mA digital |
| 9 | 0 V | 0 V common | 0 V ref |
| 10 | Relay contact | Relay contact | N.O. relay contact (AC 250 V / DC 30 V @ 5 A) |
| 11 | Relay common | Relay common | |

All digital inputs activated by input voltage in range +8 – 30 V, i.e. +24 V compatible.

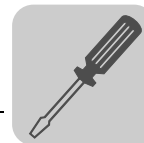
- NOTICE** Possible damage to property.

Voltages greater than 30 V applied to the control terminals may result in damage to the controller.

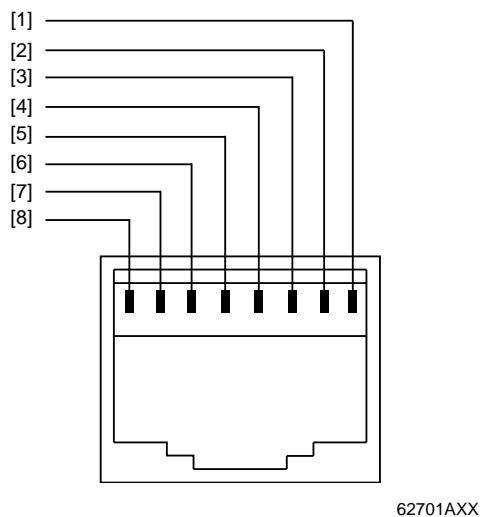
- Only apply voltages up to 30 V to the control terminals.

- INFORMATION**

Terminals 7 and 9 can be used for GND reference if MOVITRAC® LTE-B is controlled via SPS / PLC.



5.4 RJ45 Communication Socket



- [1] No connection
- [2] No connection
- [3] +24 V
- [4] Internal bus¹⁾
- [5] Internal bus¹⁾
- [6] 0 V
- [7] SBus+²⁾
- [8] SBus-²⁾

- 1) The bit format is fixed as: 1 start bit, 8 data bits, 1 stop bit, no parity
- 2) P-12 must be set to 3 or 4 for SBus communication



5.5 UL-compliant installation

Note the following for UL-compliant installation:

- The drives can be operated within the following ambient temperatures:
 - –10 °C to 50 °C for IP20
 - –10 °C to 40 °C for IP55 / NEMA 12
 - –10 °C to 40 °C for IP66 / NEMA 4X
- Only use copper connection cables which can withstand ambient temperatures of up to 75 °C.
- Permitted tightening torques for MOVITRAC® LTE-B power terminals are:
 - Sizes 1, 2 & 3s = 1 Nm / 8.9 lb.in

MOVITRAC® LTE-B drive inverters are suitable for operation in voltage power systems with an earthed star point (TN and TT systems), which can supply a maximum supply current and a maximum supply voltage in accordance with the following tables. The fuses listed in the following tables are the maximum permitted fuses for each inverter. Only use melting fuses.

Only use tested units with a limited output voltage ($V_{\max} = \text{DC } 30 \text{ V}$) and limited output current ($I \leq 8 \text{ A}$) as an external DC 24 V source.

UL certification does not apply to operation in voltage supply systems with a non-earthed star point (IT systems).

5.5.1 200 – 240 V Units

| MOVITRAC® LTE... | Short circuit rating | Max. supply voltage | Fuses |
|------------------|----------------------|---------------------|-----------------|
| 0004 | AC 5000 A | AC 240 V | AC 6 A / 250 V |
| 0008 | AC 5000 A | AC 240 V | AC 10A / 250 V |
| 0015 | AC 5000 A | AC 240 V | AC 20A / 250 V |
| 0022, 0040 | AC 5000 A | AC 240 V | AC 32 A / 250 V |

5.5.2 380 – 480 V Units

| MOVITRAC® LTE... | Short circuit rating | Max. supply voltage | Fuses |
|------------------|----------------------|---------------------|------------------|
| 0008, 0015 | AC 5000 A | AC 480 V | AC 15 A / 600 V |
| 0022, 0040 | AC 5000 A | AC 480 V | AC 20 A / 600 V |
| 0055, 0075 | AC 5000 A | AC 480 V | AC 60 A / 600 V |
| 0110 | AC 5000 A | AC 480 V | AC 110 A / 600 V |



5.6 Electromagnetic compatibility

The MOVITRAC® LTE-B range of frequency inverters is designed for use in machines and drive systems. They comply with the EMC product standard EN 61800-3 for variable speed drives. For EMC compliant installation of the drive system, follow the guidelines set out in council directive 2004/108/EC (EMC).

5.6.1 EMC immunity

The MOVITRAC® LTE-B range meets the immunity levels defined in EN 61800-3 for both industrial and domestic (light industrial) environments.

5.6.2 EMC emissions

The MOVITRAC® LTE-B EMC emission levels comply with the limit classifications defined in EN 61800-3 and EN 55014, allowing it to be used in both industrial and domestic (light industrial) applications.

To obtain the best EMC performance the drives should be installed in accordance with the wiring guidelines in chapter "Installation" (page 20), thereby ensuring good earth connections for the drive system. Screened motor cable must be used to achieve compliance with the radiated emissions levels.

The following table defines the conditions for the use of MOVITRAC® LTE-B in drive applications:

| Drive type / rating | Cat C1 (class B) | Cat C2 (class A) | Cat C3 |
|--|--|----------------------------------|--------|
| 230 V, 1-phase ratings LTEB xxxx 2B1-x-xx | No additional filtering required Use screened motor cable | | |
| 230 V / 400 V, 3-phase ratings LTEB xxxx 2A3-x-xx LTEB xxxx 5A3-x-xx | Use external filter type NF LT 5B3 0xx | No additional filtering required | |
| | Use screened motor cable | | |

In order for drives without internal filter to achieve compliance, an external filter and screened motor cable must be used:

| Drive type / rating | Cat C1 (class B) | Cat C2 (class A) | Cat C3 |
|--|--|------------------|--------|
| 230 V, 1-phase ratings LTEB xxxx 201-x-xx | Use external filter type NF LT 2B1 0xx Use screened motor cable | | |
| 230 V, 3-phase ratings LTEB xxxx 203-x-xx 400 V, 3-phase ratings LTEB xxxx 503-x-xx | Use external filter type NF LT 5B3 0xx Use screened motor cable | | |



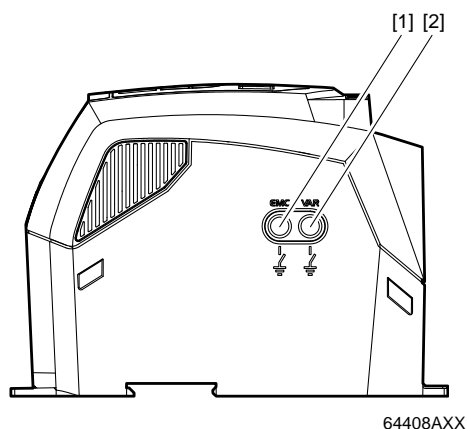
5.6.3 EMC filter varistor disconnection (IP20)

IP20 drives with an EMC filter fitted (e.g. MOVITRAC® LTE-B xxxx xAxx 00 and MOVITRAC® LTE-B xxxx xBxx 00) have an inherently higher leakage current to ground (Earth) than units without EMC filter. If more than 1 MOVITRAC® LTE-B is being operated on earth leakage detectors, an earth leakage detector trip may occur, particularly if screened motor cables are used. In this case, the EMC filter can be disconnected by removing the EMC screw on the side of the unit.

- **▲ WARNING** Risk of electrical shock. High voltages are present in the terminals and within the drive for up to 10 minutes after the electrical supply has been disconnected..

Severe or fatal injuries.

- Disconnect and isolate the MOVITRAC® LTE-B from the electrical supply at least 10 minutes before removing the EMC screw.



[1] EMC screw

[2] VAR screw

The MOVITRAC® LTE-B units are fitted with components which suppress surges in the input supply voltage. These components protect the power input circuits against voltage spikes, which may originate from lightning strikes or other equipment on the same supply.

When carrying out a high potential (Flash) test on a drive system, the components which suppress voltage surges may cause the test to fail. To accommodate high voltage system tests remove both screws on the side of the unit, which disconnects these components. Once the high potential test has been completed, replace both screws and repeat the test. The test should then fail, indicating that the circuit is once again protected against voltage surges.



6 Startup

6.1 User interface

Keypad

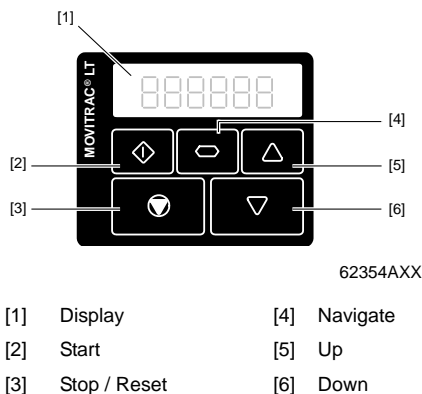
Each MOVITRAC® LTE-B has an integrated keypad as standard, allowing drive operation and setup without any additional equipment.

The keypad consists of 5 keys with the following functions:

| | |
|--------------|--|
| Start / Run | <ul style="list-style-type: none"> Enables running of motor Reverses direction of rotation if bi-directional keypad mode is enabled |
| Stop / Reset | <ul style="list-style-type: none"> Stops motor Resets a tripped drive |
| Navigate | <ul style="list-style-type: none"> Displays real time information Press and hold to enter / exit parameter edit mode Stores parameter changes |
| Up | <ul style="list-style-type: none"> Increases speed in real time mode Increases parameter values in parameter edit mode |
| Down | <ul style="list-style-type: none"> Decreases speed in real time mode Decreases parameter values in parameter edit mode |

The <start> / <stop> keys on the keypad are disabled when the parameters have their factory default settings. To enable the operation of the <start> / <stop> keys on the keypad, set parameter *P-12* to 1 or 2 (see chapter "Standard parameters" on page 39).

The Navigate key alone is used to gain access to the parameter edit menu. Pressing and holding this key (> 1 sec) allows the user to toggle between the parameter edit menu and the real time display (where the drive operating status / running speed is displayed). By pressing this key (< 1 sec) the user is able to toggle between the operating speed and operating current during drive operation.



• INFORMATION

To reset to factory default settings, press the <up>, <down>, and <stop> keys simultaneously for > 2 s. The display then shows "P-deF". Press the <stop> key to acknowledge the change and to reset the drive.

Display

A standard 6-digit, 7-segment display is integrated into each drive to allow drive operation to be monitored and parameters to be set.



6.2 Easy startup

1. Connect the motor to the drive, checking the connection for the motor voltage rating.
2. Enter motor data from motor nameplate:
 - *P-08* = motor rated current
 - *P-09* = motor rated frequency
3. Enable the drive by making a connection between terminal 1 and 2.

6.2.1 Terminal mode (default setting)

To operate in terminal mode (default setting):

- Ensure that *P-12* is set to 0 (default setting).
- Connect a switch between terminals 1 and 2 on the user terminal block.
- Connect a potentiometer (1 – 10 k) between terminals 5, 6 and 7 with the wiper connected to pin 6.
- Close the switch to enable the drive.
- Adjust the speed with the potentiometer.

- **INFORMATION**

The default settings (*P-12* = 0 and *P-15* = 0) for the optional switch in the IP55 / IP66 switch cabinet is FWD / REV. The motor speed can be set via the potentiometer.

6.2.2 Keypad mode

To operate in keypad mode:

- Change *P-12* to 1 (uni-directional) or 2 (bi-directional).
- Place a wire link or switch between terminals 1 and 2 on the user terminal block to enable the drive.
- Now press the <start> key. The drive enables at 0.0 Hz.
- Press the <up> key to increase the speed.
- To stop the drive, press the <stop> key.
- If the <start> key is now pressed, the drive will return to its original speed. (If bi-directional mode is enabled (*P-12* = 2), pressing the <start> key reverses the direction.)

- **INFORMATION**

The desired target speed can be preset by pressing the <stop> key whilst the drive is stopped. When the <start> key is subsequently pressed, the drive will then ramp to this speed.

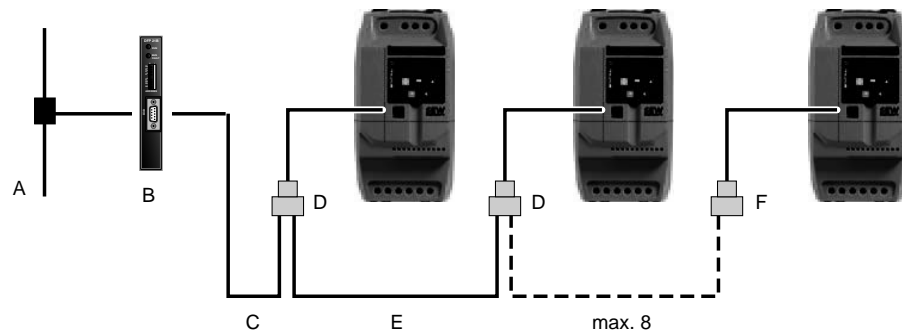


6.2.3 Key parameters

- Adjust the maximum and minimum speed limit using *P-01* and *P-02*.
- Adjust the acceleration and deceleration times using *P-03* and *P-04*.
- Set up the motor nameplate data in parameters *P-07* to *P-10*.

6.2.4 Startup for operation via Fieldbus

- Start the drive as instructed at the start of chapter "Easy startup" (page 30).
- Set parameter *P-12* to 3 or 4 to control the drive via SBus
 - 3 = control word and speed setpoint via SBus, ramp times as defined in *P-03* / *P-04*.
 - 4 = control word, speed setpoint and ramp time via SBus.
- Set *P-14* to 101 (default) to give access to the extended menu.
- Set the values in *P-36* as follows:
 - For a unique SBus address set to between 1 and 63
 - For an SBus baud fitted to the gateway, set to 500 kBaud (default)
 - Define the timeout behavior of the drive when communication is interrupted:
 - 0: continue with last data (default)
 - t_xxx: trip after a delay of xxx milliseconds, trip-reset required
 - r_xxx: ramp to stop after a delay of xxx milliseconds, auto-restart with new data received
- Connect the drive via SBus to the DFX / UOH-Gateway according to chapter "RJ45 communication socket" (page 25).
- Set the dipswitch AS on the DFX / UOH-Gateway from OFF to ON to perform the autoseup for the fieldbus gateway. The LED "H1" on the gateway will flash repeatedly and then remain off. If the LED "H1" is lit then the gateway or one of the drives on the SBus isn't connected or wasn't started correctly.
- The configuration of the fieldbus communication between DFX / UOH-Gateway and bus master is described in the corresponding DFX manual.



64502AXX

- [A] Bus connection
- [B] Gateway (e.g. DFx / UOH-Gateway)
- [C] Cable to wire
- [D] Splitter
- [E] Selection cable
- [F] Terminating resistor

Monitoring of the data transferred

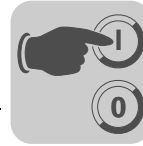
The monitoring of the data transferred via the gateway can be achieved via one of the following options:

- MOVITOOLS® MotionStudio via the gateway's X24 engineering interface or optional via Ethernet
- The gateway's web page (e.g. on DFE3x Ethernet gateways)

Description of the transferred process data (PD)

Process-data words (16-bit) from the gateway to the drive (PO):

| Description | | Bit | | Settings |
|-------------|----------------------------------|---|---|--------------------------|
| PO1 | Control word | 0 | Controller inhibit | 0: Run 1: Stop |
| | | 1 | Fast stop on 2nd deceleration ramp (<i>P-24</i>) | 0: Fast stop 1: Run |
| | | 2 | Stop on process ramp <i>P-03</i> / <i>P-04</i> or PO3 | 0: Stop 1: Run |
| | | 3 – 5 | Reserved | 0 |
| | | 6 | Trip reset | Edge 0 to 1 = trip reset |
| | | 7 – 15 | Reserved | 0 |
| PO2 | Setpoint speed | Scaling: 0x4000 = 100 % of maximum speed as set in <i>P-01</i> Values greater than 0x4000 or less than 0xC000 are limited to 0x4000 / 0xC000 | | |
| PO3 | Ramp-Time (if <i>P-12</i> = 4) | Scaling: acceleration and deceleration in ms for rated speed <i>n</i> = 50 Hz | | |
| | No function (if <i>P-12</i> = 3) | Ramp times as set in <i>P-03</i> and <i>P-04</i> | | |



Process-data words (16-bit) from the drive to the gateway (PI):

| Description | | Bit | Settings | | Byte |
|-------------|----------------|--|---------------------|---------------------------|----------|
| PI1 | Status word | 0 | Enable output stage | 0: Disabled 1: Enabled | Low byte |
| | | 1 | Inverter ready | 0: Not ready 1: Ready | |
| | | 2 | PO data enabled | 1 if $P-12 = 3$ or 4 | |
| | | 3 – 4 | Reserved | | |
| | | 5 | Fault / Warning | 0: No fault 1: Fault | |
| | | 6 – 7 | Reserved | | |
| | 8 – 15 | Drive status if Bit 5 = 0 0x01 = output stage disabled 0x02 = no enable / no run 0x04 = enable / run 0x05 = factory setting is active | | High byte | |
| | 8 – 15 | Drive status if Bit 5 = 1 0x01 = drive output over current 0x04 = no enable / no run 0x06 = input phase imbalance trip / input phase loss 0x07 = DC bus over voltage 0x08 = Motor overload 0x09 = Parameter setting to factory default 0x0B = Over temperature trip 0x1A = External trip 0x2F = Communication link (SBus) loss trip 0x71 = Analog input error, current is less than 2.5 mA 0x75 = Under temperature trip 0xC6 = DC bus under voltage 0xC8 = General error / power stage error | | | |
| PI2 | Actual speed | Scaling: 0x4000 = 100 % of maximum speed as set in $P-01$ | | | |
| PI3 | Actual current | Scaling: 0x4000 = 100 % of maximum current as set in $P-08$ | | | |



Example:

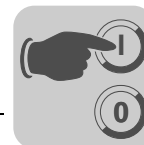
The following information will be sent to the drive if:

- the binary inputs are configured and wired correctly to enable the drive
- parameter *P-12* is set to 3 to operate the drive via SBus

| Description | | Value | Description |
|-------------|----------------|--------|--|
| PO1 | Control word | 0 | Fast stop on 2nd deceleration ramp (<i>P-24</i>) |
| | | 1 | Coast to stop |
| | | 2 | Ramp to stop on process ramp (<i>P-04</i>) |
| | | 3 – 5 | Reserved |
| | | 6 | Ramp up (<i>P-03</i>) and run with setpoint speed (PO2) |
| PO2 | Setpoint speed | 0x4000 | = 16384 = maximum speed e.g. 50 Hz (<i>P-01</i>) clockwise |
| | | 0x2000 | = 8192 = 50 % of maximum speed e.g. 25 Hz clockwise |
| | | 0xC000 | = -16384 = maximum speed e.g. 50 Hz (<i>P-01</i>) counterclockwise |
| | | 0x0000 | = 0 = minimum speed as set in <i>P-02</i> |

The process data read back from the drive should be in run condition:

| Description | | Value | Description |
|-------------|----------------|---|--|
| PI1 | Status word | 0x0407 | Status = run Output stage enabled Drive ready PO-Data enabled |
| PI2 | Actual speed | Should be equal to PO2 (setpoint speed) | |
| PI3 | Actual current | Depends on speed and load | |



7 Operation

To enable the operational status of the drive to be determined at any time, the following information is displayed:

| Status | Mnemonic display |
|---------------|--------------------------|
| Drive OK | Static drive status |
| Drive running | Operational drive status |
| Fault / trip | Fault |

7.1 Drive status

7.1.1 Static drive status

The following list indicates which mnemonics will be displayed as drive status information when the motor is at a standstill.

| Mnemonic | Description |
|----------|---|
| StoP | Drive power stage disabled. This message will be displayed when the drive is stopped and no faults are present. The drive is ready for normal operation. |
| P-deF | Default parameters loaded. This message will be displayed when the user invokes the command to load the factory default parameters. The <reset> key has to be pressed before the drive can be operated again. |
| Stndby | Drive is in standby. This message will be displayed 30 seconds after the drive is on 0 speed and the setpoint is 0 as well. |

7.1.2 Operational drive status

The following list indicates which mnemonics will be displayed as drive status information when the motor is in operation.

Use the <navigate> key on the keypad to toggle between output frequency, output current and speed.

| Mnemonic | Description |
|-----------------------|---|
| H xxx | The drive output frequency is displayed in Hz. This message will be displayed when the drive is running. |
| A xxx | The drive output current is displayed in Amp. This message will be displayed when the drive is running. |
| xxxx | The drive output speed is displayed in rpm. This message will be displayed when the drive is running and the motor rated speed is entered in parameter P-10. |
| C xxx | Speed scaling factor (P-40). |
| (flashing dots) | Output current of the drive exceeds the current which is set in P-08. MOVITRAC® LTE-B will monitor the level and duration of the overload. Depending on the overload level, the MOVITRAC® LTE-B will trip with "I.t-trP". |

7.1.3 Trip reset

In case a trip occurs (see chapter "Fault Codes" on page 37), the trip can be reset by pressing the <Stop> key or by opening or closing digital input 1.



8 Service and fault codes

8.1 Troubleshooting

| Symptom | Cause and Solution |
|---|---|
| Overload or over-current trip on unloaded motor during acceleration | Check Star / Delta terminal connection in motor. Rated operating voltage of drive and motor should match. The Delta connection always gives the lower voltage rating of a dual voltage motor. |
| Overload or over-current – motor does not spin | Check for locked rotor. Check that the mechanical brake is released (if fitted). |
| Drive will not enable – display remains on "StoP" | Check that the hardware enable signal is applied to digital input 1. Ensure that the User +10 V output voltage (between terminals 5 and 7) is correct. If not, check wiring to user terminal strip. Check <i>P-12</i> for terminal / keypad mode. If keypad mode selected, press the <start> key. Check that supply voltage is within specification. |
| Drive will not power up in very cold ambient temperatures | If the ambient temperature is less than –10 °C, the drive may not power up. Ensure that a local heating source keeps the ambient temperature above 0 °C in these conditions. |
| Extended menus cannot be accessed | Ensure that <i>P-14</i> is set to the extended access code. This is "101" unless the code in <i>P-37</i> has been changed by the user. |
| Parameters can't be changed. Display shows "L" in front of value | Parameters are locked. Check that parameter <i>P38</i> =0 to have access to parameters. Some parameters can't be changed while the drive is running. Check that the drive is not enabled. (Digital input 1). |

8.2 Fault history

The parameter *P-13* in the parameter mode holds a record of the 4 most recent trips and / or events. Each trip will be displayed in abbreviated text, with the most recent trip being displayed first (on entering into the value of *P-13*).

Whenever a new trip occurs, this is entered at the top of the list and the other trips move down. The oldest trip will then be removed from the trip log.

- INFORMATION**

If the most recent trip in the trip log is an "under-voltage" trip, further under-voltage trips will not be entered into the trip log. This is to ensure that the trip log does not fill up with under-voltage trips which occur naturally every time the MOVITRAC® LTE-B is turned off.



8.3 Fault codes

| Trip message | Explanation | Solution |
|--------------|--|--|
| "P-dEF" | Factory default parameters have been loaded. | Press <stop> key. Drive is ready to configure for particular application. |
| "O-I" | Over-current on drive output to motor. Excess load on the motor. Over temperature on the drive heatsink. | <p>Trip during constant speed:</p> <ul style="list-style-type: none"> Investigate overload or malfunction. <p>Trip on drive enable:</p> <ul style="list-style-type: none"> Check for stalled or jammed motor. Check for star-delta motor wiring error. Check cable length is within drive specification. <p>Trip during operation:</p> <ul style="list-style-type: none"> Check for sudden overload or malfunction. Possible cable fault between drive and motor. The acceleration / deceleration time may be too short, requiring too much power. If <i>P-03</i> or <i>P-04</i> cannot be increased, a bigger drive is required. |
| "I.t-trP" | Drive overload trip, occurring when the drive has been delivering > 100 % rated current (set in <i>P-08</i>) for a period of time. The display flashes to indicate an overload condition. | <ul style="list-style-type: none"> Increase acceleration ramp (<i>P-03</i>) or decrease motor load. Check cable length is within drive specification. Check the load mechanically to ensure it is free and no jams, blockages or other mechanical faults exist. |
| "OI-b" | Brake channel over current. Over current in the brake resistor circuit. | <ul style="list-style-type: none"> Check the cabling to the braking resistor. Check the braking resistor value. Ensure minimum resistance values from the rating tables are observed. |
| "OL-br" | Braking resistor overload | <ul style="list-style-type: none"> Increase deceleration time, reduce load inertia or add further braking resistors in parallel. Ensure minimum resistance values from the rating tables are observed. |
| "PS-trP" | Internal power stage fault | <p>Trip on drive enable:</p> <ul style="list-style-type: none"> Check for wiring error or short circuit. Look for ph-ph or ph-Earth short circuit. <p>Trip during operation:</p> <ul style="list-style-type: none"> Check for sudden overload or over-temperature. Additional space or cooling may be required. |
| "O.Uolt" | Over-voltage on DC bus | <ul style="list-style-type: none"> Check supply voltage is within limits. If trip occurs on deceleration, increase deceleration time in <i>P-04</i>. If necessary, connect a braking resistor. If a braking resistor is already fitted, ensure <i>P-39</i> is set to 1. |
| "U.Uolt" | Under-voltage on DC bus | Occurs routinely when drive powered down. If it occurs whilst running, check supply voltage. |
| "O-t" | Heatsink over temperature | <ul style="list-style-type: none"> Check drive cooling and enclosure dimensions. Additional space or cooling may be required. |
| "U-t" | Under temperature | <ul style="list-style-type: none"> Occurs when ambient temperature is less than -10 °C Raise temperature to over -10 °C in order to start the drive. |
| "th-Flt" | Faulty thermistor on heatsink | Contact SEW-EURODRIVE Service. |
| "E-triP" | External trip (connected to digital input 3) | <ul style="list-style-type: none"> E-trip on digital input 3. Normally closed contact has opened for some reason. Check motor thermistor (if connected). |
| "SC-trP" | Communication loss trip | <ul style="list-style-type: none"> Check communication link between drive and external devices. Make sure each drive in the network has its unique address. |



Service and fault codes

SEW electronics service

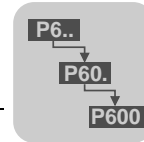
| Trip message | Explanation | Solution |
|--------------|--|--|
| "P-LOSS" | Input phase loss trip | Drive intended for use with a 3-phase supply has lost one input phase. |
| "SPIn-F" | Spin start failed | Spin start function failed to detect the motor speed. |
| "dAtA-F" | Internal memory fault | <ul style="list-style-type: none"> Parameters not saved, defaults reloaded. Try again. If problem reoccurs, contact SEW-EURODRIVE Service. |
| "EE-F" | EEPROM fault. Parameters not saved, defaults reloaded. | EEPROM fault. Parameters not saved, defaults reloaded. If fault reoccurs contact SEW-EURODRIVE Service. |
| "4-20 F" | Analog input current out of range | <ul style="list-style-type: none"> Check input current is within range defined in P-16. Check cable connection. |
| "SC-Flt" | Internal drive fault | Contact SEW-EURODRIVE Service. |
| "FAULtY" | | |
| "Prog_ _" | | |

8.4 SEW electronics service

Send in for repair Please contact the **SEW-EURODRIVE electronics service** if a fault cannot be rectified.

Please provide the following information when sending the unit in for repair:

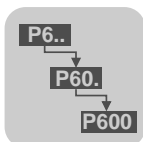
- Serial number (→ nameplate)
- Unit designation
- Brief description of the application (application, control via terminals or serial)
- Connected components (motor, etc.)
- Nature of the error
- Accompanying circumstances
- Your own presumption of what has happened
- Any unusual events preceding the problem, etc.



9 Parameters

9.1 Standard parameters

| Parameter | Description | Range | Default | Explanation |
|-----------|------------------------------|---|--|---|
| P-01 | Max. speed limit (Hz or rpm) | $P-02$ to $5 \times P-09$ (max. 500 Hz) | 50.0 Hz ¹⁾ | Maximum speed limit in Hz or rpm (see P-10) |
| P-02 | Min. speed limit (Hz or rpm) | 0 – P-01 (max. 500 Hz) | 0.0 Hz | Minimum speed limit in Hz or rpm (see P-10) |
| P-03 | Acceleration ramp time (s) | 0.0 – 600 s | 5.0 s | Acceleration ramp time from 0 to 50 Hz (fixed) in seconds. |
| P-04 | Deceleration ramp time (s) | 0.0 – 600 s | 5.0 s | Deceleration ramp time from 50 Hz (fixed) to standstill in seconds. If set to 0, then the fastest possible ramp time without trip is activated. |
| P-05 | Stop mode select | <div> 0 Ramp to stop</div> <div> 1 Coast to stop</div> <div> 2 Ramp to stop (fast stop) </div> | 0 | <p>If the supply is lost and P-05 = 0, then the drive will try to continue running by reducing the speed of the load using the load as a generator.</p> <p>If P-05 = 2, then the drive will ramp to stop using the P-24 deceleration ramp when mains supply is lost. Also activates constant power braking mode for normal braking.</p> |
| P-06 | Energy optimizer | <div> 0 Disabled</div> <div> 1 Enabled </div> | 0 | When enabled, automatically reduces applied motor voltage on light load. |
| P-07 | Motor rated voltage | <div>0, 20 – 250 V</div> <div>0, 20 – 500 V</div> | <div>230 V</div> <div>400 V²⁾</div> | Rated (nameplate) voltage of the motor in volts. The value is limited to 250 V for low voltage drives. Setting to 0 disables voltage compensation. |
| P-08 | Motor rated current | 25 – 100 % of drive current rating | DR-Motor rating | Rated (nameplate) current of the motor in amps. |
| P-09 | Motor rated frequency | 25 – 500 Hz | 50 Hz ¹⁾ | Rated (nameplate) frequency of the motor. |
| P-10 | Motor rated speed | 0 – 30000 rpm | 0 | When not set to 0 all speed-related parameters are displayed in rpm. Activates slip compensation when motor nameplate speed is set. |
| P-11 | Voltage boost | 0 – 20 % of max output voltage. Resolution 0.1 % <ul style="list-style-type: none"> Size 1 = 20 % Size 2 = 15 % Size 3 = 10 % | Motor power dependent | <p>Applies an adjustable boost to the MOVITRAC® voltage output at low speed to assist with starting 'sticky' loads. For continuous applications at low speed use a force ventilated motor.</p> |



Parameters

Extended parameters

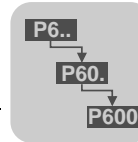
| Parameter | Description | Range | Default | Explanation |
|-----------|----------------------------------|---------------------|-------------------------|---|
| P-12 | Terminal / keypad / SBus control | 0 | 0 (Terminal control) | See chapter "Easy startup" on page 30. |
| | | 1 | | |
| | | 2 | | |
| | | 3 | | |
| | | 4 | | |
| P-13 | Trip log | Last 4 trips stored | No fault | Most recent 4 trips stored in order of occurrence, i.e. on entry, displays shows most recent first. Press the up and down buttons to view stored trips. (See chapter "Fault codes" on page 37.) |
| P-14 | Extended menu access code | 0 – 9999 | 0 | Set to "101" (default) for extended menu access. Change code in P-37 to prevent unauthorized access to the extended parameter set. |

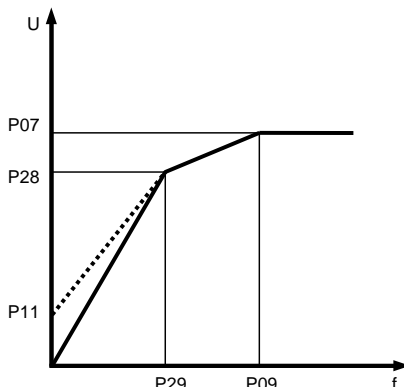
1) 60 Hz (American version only)

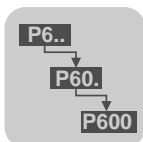
2) 460 V (American version only)

9.2 Extended parameters

| Parameter | Description | Range | Default | Explanation |
|-----------|----------------------------|--|----------------------|--|
| P-15 | Digital input function set | 0 – 12 | 0 | Defines the function of the digital inputs. (See chapter "P-15 Digital inputs function select" on page 44.) |
| P-16 | Analog input V / mA | 0 – 10 V, b 0 – 10 V, 0 – 20 mA t 4 – 20 mA, r 4 – 20 mA t 20 – 4 mA, r 20 – 4 mA | 0 – 10 V | Configures the analog input format. 0 – 10 V: unipolar mode (voltage input) b 0 – 10 V: bipolar mode (voltage input) <ul style="list-style-type: none"> Can be used for bipolar input signals 50 % offset can be applied to P-39 200 % scaling in P-35 gives $\pm P-01$ 0 – 20 mA: unipolar mode (current input) 4 – 20 mA: unipolar mode (current input) 20 – 4 mA: reverse unipolar current mode "t" indicates the drive will trip if the signal is removed whilst the drive is enabled. "r" indicates the drive will ramp to preset speed 1 if the signal is removed whilst the drive is enabled. |
| P-17 | Output switching frequency | 2 – 16 kHz | 4 / 8 kHz | Sets maximum output switching frequency Higher switching frequency means less noise development on the motor but higher losses in the output stage. |
| P-18 | User relay output select | 0 Drive enabled 1 Drive healthy (not tripped) 2 Motor at target speed 3 Drive tripped 4 Motor speed \geq limit 5 Motor current \geq limit 6 Motor speed $<$ limit 7 Motor current $<$ limit | 1 (Drive healthy) | User relay settings. Digital output limit defined by value in P-19. Disabled: contacts open Enabled: contacts closed |
| P-19 | User relay output limit | 0 – 200 % | 100.0 % | Sets the limit for P-18 and P-25. |



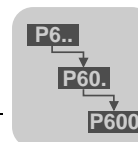
| Parameter | Description | Range | | Default | Explanation |
|-----------|---|--|---------------------------------|---------|---|
| P-20 | Preset speed 1 | – <i>P-01</i> (min.) to <i>P-01</i> (max.) | | 0.0 Hz | Defines preset / jog speed 1 |
| P-21 | Preset speed 2 | – <i>P-01</i> (min.) to <i>P-01</i> (max.) | | 0.0 Hz | Defines preset / jog speed 2 |
| P-22 | Preset speed 3 | – <i>P-01</i> (min.) to <i>P-01</i> (max.) | | 0.0 Hz | Defines preset / jog speed 3 |
| P-23 | Preset speed 4 | – <i>P-01</i> (min.) to <i>P-01</i> (max.) | | 0.0 Hz | Defines preset / jog speed 4 |
| P-24 | Deceleration ramp time 2 | 0 – 25 s | | 0 | Selected via digital inputs or on mains loss as set in <i>P-05</i> . |
| P-25 | Analog output function select | 0 | Drive enabled (digital) | 8 | Digital output mode <ul style="list-style-type: none">Options 0 – 7: select a digital voltage output signal<ul style="list-style-type: none">Disabled: 0 VEnabled: +24 V, (20 mA limit)Options 4 – 7: digital output is enabled using the level set in <i>P-19</i>. Analog output mode <ul style="list-style-type: none">Option 8: Motor speed signal range 0 – 10 V = 0 – 100 % of <i>P-01</i>Option 9: Motor current signal range 0 – 10 V = 0 – 200 % of <i>P-08</i> |
| | | 1 | Drive healthy (digital) | | |
| | | 2 | Motor at target speed (digital) | | |
| | | 3 | Drive tripped (digital) | | |
| | | 4 | Motor speed ≥ limit (digital) | | |
| | | 5 | Motor current ≥ limit (digital) | | |
| | | 6 | Motor speed < limit (digital) | | |
| | | 7 | Motor current < limit (digital) | | |
| | | 8 | Motor speed (analog) | | |
| 9 | Motor current (analog) | | | | |
| P-26 | Skip frequency hysteresis band | 0 – <i>P-01</i> | | 0.0 Hz | Speed reference held at upper or lower skip frequency limit until input reaches opposite skip frequency limit. Speed ramps through the skip frequency band at a rate set in <i>P-03</i> and <i>P-04</i> . |
| P-27 | Skip frequency | <i>P-02</i> (min.) – <i>P-01</i> (max.) | | 0 Hz | Skip frequency centre point. |
| P-28 | V/F characteristic adjustment voltage | 0 – <i>P-07</i> | | 0 V | Adjusts the applied motor voltage to this value at the frequency set in <i>P-29</i> . <div></div> |
| P-29 | V/F characteristic adjustment frequency | 0 – <i>P-09</i> | | 0 Hz | Sets the frequency at which the V/F adjustment voltage set in <i>P-28</i> is applied. |
| P-30 | Terminal mode restart function | Edge-r, Auto-0 – Auto-5 | | Auto-0 | Number of automatic resets. |
| P-31 | Keypad mode restart function | 0 | Minimum speed | 1 | When set to 0 or 1, the <start> key also has to be used. When set to 2 or 3, the drive enables when the drive hardware enable signal is present. The speed can then be varied on the keypad. |
| | | 1 | Previous speed | | |
| | | 2 | Minimum speed (Auto-run) | | |
| | | 3 | Previous speed (Auto-run) | | |
| P-32 | DC injection enable / duration | 0 – 25 s | | 0.0 s | When > 0, DC injection braking is activated when speed reaches zero with stop signal applied. Only applied on disable (Stop), not on enable. Uses the level set in <i>P-11</i> . |



Parameters

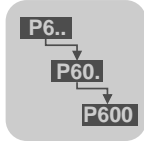
Extended parameters

| Parameter | Description | Range | Default | Explanation |
|-----------|-------------------------------|--|--|---|
| P-33 | Spin start ¹⁾ | 0 Disabled | 0 | When enabled, the drive starts from the detected rotor speed. Short stay delay is possible if the rotor is stationary. For size 1 drives, P-33 = 1 enables DC injection braking on enable. The duration and levels are set by P-32 and P-11 respectively. |
| | | 1 Enabled | | |
| P-34 | Brake chopper enable | 0 Disabled | 0 | All braking resistors must be protected by external protection devices. |
| | | 1 Enabled with s/w protection for BWLT 100 002 only | | |
| | | 2 Enabled for other BWxxxx with external protection | | |
| P-35 | Analog input scaling factor | 0 – 500 % | 100.0 % | Analog input scaling, resolution 0.1 %. |
| P-36 | Comms address | Adr: 0 disable, 1 – 63 | 1 | Adr: Unique drive address for comms networks. Setting a baudrate enables SBus at that baudrate. The time before a trip in the event of a communication loss can be set in milliseconds. Setting "0" disables the comms trip. "t" indicates the drive will trip (SC-trP) if time is exceeded. "r" indicates the drive will ramp to stop and trip if time is exceeded. |
| | SBus enable / baudrate select | 125 – 1000 kBaud | 500 kBaud | |
| | Trip enable / delay | 0 (no trip), t 30, 100, 1000, 3000 (ms) r 30, 100, 1000, 3000 (ms) | 100 ms | |
| P-37 | Access code definition | 0 – 9999 | 101 | Defines <i>Extended Parameter Set</i> access code P-14. |
| P-38 | Parameter access lock | 0 All parameters can be changed and are auto-saved on power down. | 0 (Write access and auto-save enabled) | Controls user access to parameters. If P-38 = 0, all parameters can be changed. These changes will be stored automatically. If P-38 = 1, parameters are locked and cannot be changed. |
| | | 1 Read-only. No changes allowed. | | |



| Parameter | Description | Range | Default | Explanation |
|-----------|------------------------------|---------------|---------|---|
| P-39 | Analog input offset | -500 to 500 % | 0.0 % | <p>Analog input offset, resolution 0.1 %.</p> |
| P-40 | Display speed scaling factor | 0 – 6 | 0.000 | <p>Scales speed by this factor. If $P-10 = 0$, speed in Hz scaled by this factor. If $P-10 > 0$, speed in rpm scaled. Displayed as real-time variable on the drive display.</p> |

1) Sizes 2 and 3 only. Size 1 works with DC voltage.



Parameters

P-15 Digital inputs function select

9.3 P-15 Digital inputs function select

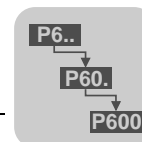
The functionality of the digital inputs within the MOVITRAC® LTE-B is user programmable, allowing the user to select the functions required for the application.

The following tables define the functions of the digital inputs depending on the value of parameter *P-12* (Terminal / keypad / SBus control) and *P-15* (Digital input function select).

9.3.1 Terminal mode

If *P-12* = 0 (terminal mode) then use the following table.

| P-15 | Digital input 1 | Digital input 2 | Digital input 3 | Analog input | Comments |
|------|--|--|---|---|--|
| 0 | Open : Stop (Disable) Closed : Run (Enable) | Open : Forward run Closed : Reverse run | Open : Analog speed ref Closed : Preset speed 1 | Analog input reference | – |
| 1 | Open : Stop (Disable) Closed : Run (Enable) | Open : Analog speed ref Closed : Preset speed 1 / 2 | Open : Preset speed 1 Closed : Preset speed 2 | Analog input reference | – |
| 2 | Open : Stop (Disable) Closed : Run (Enable) | Open | Open | Open : Preset speed 1 – 4 Closed : Max. speed (P-01) | Preset speed 1 |
| | | Closed | Open | | Preset speed 2 |
| | | Open | Closed | | Preset speed 3 |
| | | Closed | Closed | | Preset speed 4 |
| 3 | Open : Stop (Disable) Closed : Run (Enable) | Open : Analog speed ref Closed : Preset speed 1 | External trip input: Open : Trip Closed : Run | Analog input reference | Connect external PTC thermistor or similar to digital input 3. |
| 4 | Open : Stop (Disable) Closed : Run (Enable) | Open : Forward run Closed : Reverse run | Open : Analog speed ref Closed : Preset speed 1 | Analog input reference | – |
| 5 | Open : Forward stop Closed : Forward run | Open : Reverse stop Closed : Reverse run | Open : Analog speed ref Closed : Preset speed 1 | Analog input reference | Closing digital inputs 1 and 2 together carries out a fast stop. |
| 6 | Open : Stop (Disable) Closed : Run (Enable) | Open : Forward run Closed : Reverse run | External trip input: Open : Trip Closed : Run | Analog input reference | Connect external PTC thermistor or similar to digital input 3. |
| 7 | Open : Forward stop Closed : Forward run | Open : Reverse stop Closed : Reverse run | External trip input: Open : Trip Closed : Run | Analog input reference | Closing digital inputs 1 and 2 together stops the drive with deceleration ramp 2 (P-24). |
| 8 | Open : Stop (Disable) Closed : Run (Enable) | Open : Forward run Closed : Reverse run | Open | Open | Preset speed 1 |
| | | | Closed | Open | Preset speed 2 |
| | | | Open | Closed | Preset speed 3 |
| | | | Closed | Closed | Preset speed 4 |
| 9 | Open : Forward stop Closed : Forward run | Open : Reverse stop Closed : Reverse run | Open | Open | Preset speed 1 |
| | | | Closed | Open | Preset speed 2 |
| | | | Open | Closed | Preset speed 3 |
| | | | Closed | Closed | Preset speed 4 |
| 10 | Normally Open (N.O.) Momentarily close to run | Normally Closed (N.C.) Momentarily open to stop | Open : Analog speed ref Closed : Preset speed 1 | Analog input reference | – |



| P-15 | Digital input 1 | Digital input 2 | Digital input 3 | Analog input | Comments |
|------|--|---|--|------------------------|--|
| 11 | Normally Open (N.O.) Momentarily close to run forward | Normally Closed (N.C.) Momentarily open to stop | Normally Open (N.O.) Momentarily close to run reverse | Analog input reference | Closing digital inputs 1 and 3 together stops the drive with deceleration ramp 2 (P-24). |
| 12 | Open : Stop (Disable) Closed : Run (Enable) | Closed to run Open to activate deceleration ramp 2 | Open : Analog speed ref Closed : Preset speed 1 | Analog input reference | — |

9.3.2 Keypad mode

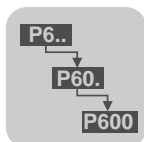
If parameter P-12 = 1 or 2 (keypad mode) then use the following table.

| P-15 | Digital input 1 | Digital input 2 | Digital input 3 | Analog input | Comments |
|-----------------|--|---|---|--|--|
| 0, 1, 5, 8 – 12 | Open : Stop (Disable) Closed : Run (Enable) | Closed : Remote UP pushbutton | Closed : Remote DOWN pushbutton | Open : Forward +24 V: Reverse | — |
| 2 | Open : Stop (Disable) Closed : Run (Enable) | Closed : Remote UP pushbutton | Closed : Remote DOWN pushbutton | Open : Keypad speed ref +24 V: Preset speed 1 | — |
| 3 | Open : Stop (Disable) Closed : Run (Enable) | Closed : Remote UP pushbutton | External trip input: Open : Trip Closed : Run | Closed : Remote DOWN pushbutton | Connect external PTC thermistor or similar to digital input 3. |
| 4 | Open : Stop (Disable) Closed : Run (Enable) | Closed : Remote UP | Open : Keypad speed ref Closed : Analog input | Analog input ref | — |
| 6 | Open : Stop (Disable) Closed : Run (Enable) | Open : Forward run Closed : Reverse run | External trip input: Open : Trip Closed : Run | Open : Keypad speed ref +24 V: Preset speed 1 | Connect external PTC thermistor or similar to digital input 3. |
| 7 | Open : Forward stop Closed : Forward run | Open : Reverse stop Closed : Reverse run | External trip input: Open : Trip Closed : Run | Open : Keypad speed ref +24 V: Preset speed 1 | Closing digital inputs 1 and 2 together stops the drive with deceleration ramp 2 (P-24). |

9.3.3 SBus control mode

If parameter P-12 = 3 or 4 (SBus control mode) then use the following table.

| P-15 | Digital input 1 | Digital input 2 | Digital input 3 | Analog input | Comments |
|-----------------------|--|--|---|------------------------|--|
| 0, 1, 2, 4, 5, 8 – 12 | Open : Stop (Disable) Closed : Run (Enable) | No effect | No effect | No effect | Digital input 1 must be closed for the drive to run. Start and stop commands are given via the gateway. |
| 3 | Open : Stop (Disable) Closed : Run (Enable) | Open : Master speed ref Closed : Preset speed 1 | External trip input: Open : Trip Closed : Run | No effect | Connect external PTC thermistor or similar to digital input 3. |
| 6 | Open : Stop (Disable) Closed : Run (Enable) | Open : Master speed ref Closed : Analog input | External trip input: Open : Trip Closed : Run | Analog input reference | When digital input 2 is open, start and stop are controlled via gateway. When digital input 2 is closed, drive auto runs if digital input 1 is closed. |
| 7 | Open : Stop (Disable) Closed : Run (Enable) | Open : Master speed ref Closed : Keypad speed ref | External trip input: Open : Trip Closed : Run | No effect | When digital input 2 is open, start and stop are controlled via gateway. When digital input 2 is closed, drive auto runs if digital input 1 is closed, depending on P-31. |



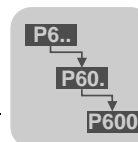
Parameters

Real-time monitoring parameters (read-only)

9.4 Real-time monitoring parameters (read-only)

Parameter group zero provides access to internal drive parameters for monitoring purposes. These parameters cannot be adjusted.

| Parameter | Description | Display range | Explanation |
|-----------|-------------------------------------|------------------------------------|--|
| P00 (1) | Analog input 1 value | 0 – 100 % | 100 % = max. input voltage |
| P00 (2) | Reserved | – | Reserved |
| P00 (3) | Speed reference input | –P1-01 to P1-01 | Speed displayed in Hz if P-10 = 0, otherwise in rpm. |
| P00 (4) | Digital input status | Binary value | Digital drive input status |
| P00 (5) | Reserved | 0 | Reserved |
| P00 (6) | Reserved | 0 | Reserved |
| P00 (7) | Applied motor voltage | AC 0 – 600 V | Value of RMS voltage applied to motor |
| P00 (8) | DC bus voltage log | DC 0 – 1000 V | Internal DC bus voltage |
| P00 (9) | Heatsink temperature | –20 °C to 100 °C | Temperature of heatsink in °C |
| P00 (10) | Hours run meter | 0 – 99999 hours | Not affected by resetting factory default parameters |
| P00 (11) | Run time since last trip (1) | 99999 hours | Run-time clock stopped by drive disable (or trip), reset on next enable only if a trip occurred. Reset also on next enable after a power down. |
| P00 (12) | Run time since last trip (2) | 99999 hours | Run-time clock stopped by drive disable (or trip), reset on next enable only if a trip occurred (undervoltage not considered a trip). Not reset by power down / power up cycling unless a trip occurred prior to power down. Also on next enable after a power down. |
| P00 (13) | Run time since last disable | 99999 hours | Run-time clock stopped on drive disable, value reset on next enable. |
| P00 (14) | Drive effective switching frequency | 2 – 16 kHz | Actual drive effective output switching frequency. This value may be lower than the selected frequency in P-17 if the drive is too hot. The drive will automatically reduce the switching frequency to prevent an over-temperature trip and maintain operation. |
| P00 (15) | DC bus voltage log | 0 – 1000 V | 8 most recent values prior to trip |
| P00 (16) | Thermistor temperature log | –20 °C to 120 °C | 8 most recent values prior to trip |
| P00 (17) | Motor current | 0 to 2 × rated current | 8 most recent values prior to trip |
| P00 (18) | Software ID, IO and motor control | e.g. "1.00", "47AE" | Version number and checksum. "1" on LH side indicates I/O processor "2" on LH side indicates motor control |
| P00 (19) | Drive serial number | 000000 – 999999 00-000 – 99-999 | Unique drive serial number e.g. 540102 / 32 / 005 |
| P00 (20) | Drive identifier | Drive rating / Software version | Drive rating, drive type and software version codes e.g. 0.37, 1 230, 3 P-out |



Parameter group zero access

When $P-14 = P-37$ (101 in default setting) all parameters are visible.

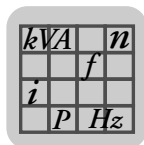
When the user scrolls to $P-00$, pressing the <navigate> key will display "P00-z", where z represents the secondary number within $P-00$ (i.e. 1 – 14). The user can then scroll to the required $P-00$ parameter.

Pressing the <navigate> key once more will then display the value of that particular group zero parameter.

For those parameters which have multiple values (e.g. software ID), pressing the up and down buttons will display the different values within that parameter.

Pressing the <navigate> key quickly returns to the next level up. If the <navigate> key is pressed again quickly (without pressing the up or down buttons), the display changes to the next level up (main parameter level, i.e. $P-00$).

If the up or down buttons are pressed whilst on the lower level (e.g. $P00-05$) to change the $P-00$ index, pressing the <navigate> key quickly displays that parameter value.



10 Technical Data

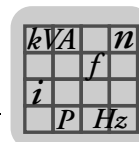
10.1 Conformance

All products conform to the following international standards:

- CE marked for low voltage directive
- IEC 664-1 Insulation coordination within low voltage systems
- UL 508C Power conversion equipment
- EN 61800-3 Adjustable speed electrical power drive systems – Part 3
- EN 61000-6 / -2, -3, -4 Generic immunity / Emission standards (EMC)
- Enclosure protection level according to NEMA 250, EN 60529
- Flammability rating according to UL 94
- C-Tick
- cUL

10.2 Environmental

| | |
|--|--|
| Operational ambient temperature range | –10 °C to 50 °C at default PWM frequency (IP20) –10 °C to 40 °C at default PWM frequency (IP55, NEMA 12k / IP66, NEMA 4X) |
| Maximum ambient temperature derating | 4 % / °C up to 55 °C for IP20 drives 4 % / °C up to 45 °C for IP55 / IP66 drives |
| Storage ambient temperature range | –40 °C to 60 °C |
| Maximum altitude for rated operation | 1000 m |
| Derating above 1000 m | 1 % / 100 m to max. 2000 m |
| Maximum relative humidity | 95 % (non-condensing) |
| Protection rating cabinet drive | IP20 |
| Protection rating high enclosure drive | IP55, NEMA 12 k / IP66, NEMA 4X |

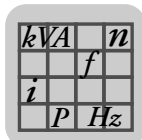


10.3 Output power and current ratings

10.3.1 1-phase system AC 115 V for 3-phase AC 230 V motors (voltage doubler)

| MOVITRAC® LTE-B – EMC filter class 0 | | | | | |
|--------------------------------------|-------------|--------------------|----------------------------------|-----------------------|---------------|
| IP20 Standard | Type | MC LTE B... | 0004-101-1-00 | 0008-101-1-00 | 0011-101-4-00 |
| | Part number | | 08296839 | 08296847 | 08296855 |
| IP55 / NEMA 12 housing | Type | MC LTE B... | 0004-101-1-10 | 0008-101-1-10 | 0011-101-4-10 |
| | Part number | | 08297754 | 08297762 | 08297770 |
| IP55 / NEMA 12 housing with switch | Type | MC LTE B... | 0004-101-1-20 | 0008-101-1-20 | 0011-101-4-20 |
| | Part number | | 08297290 | 08297304 | 08297312 |
| IP66 / NEMA 4X housing with switch | Type | MC LTE B... | 0004-101-1-40 | 0008-101-1-40 | 0011-101-4-40 |
| | Part number | | 18252540 | 18252559 | 18252567 |
| INPUT | | | | | |
| Supply voltage | | V _{mains} | 1 × AC 115 V ± 10 % | | |
| Supply frequency | | f _{mains} | 50 / 60 Hz ± 5 % | | |
| Supply fuse rating | | [A] | 10 | 16 (15) ¹⁾ | 20 |
| Nominal input current | | [A] | 6.7 | 12.5 | 16.8 |
| OUTPUT | | | | | |
| Recommended motor power | | [kW] | 0.37 | 0.75 | 1.1 |
| | | [hp] | 0.5 | 1.0 | 1.5 |
| Output voltage | | V _{motor} | 3 × 20 – 250 V (voltage doubler) | | |
| Output current | | [A] | 2.3 | 4.3 | 5.8 |
| Motor cable size Cu 75C | | [mm ²] | 1.5 | | |
| | | [AWG] | 16 | | |
| Max. motor cable length | Shielded | [m] | 25 | | 100 |
| | Unshielded | | 40 | | 150 |
| GENERAL | | | | | |
| Size | | | 1 | | 2 |
| Heat loss at nominal output power | | [W] | 11 | 22 | 33 |
| Min. braking resistor value | | [Ω] | – | | 47 |

1) Recommended value for UL compliance



Technical Data

Output power and current ratings

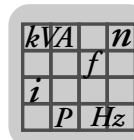
10.3.2 1-phase system AC 230 V for 3-phase AC 230 V motors

Without Filter

| MOVITRAC® LTE-B – EMC filter class 0 | | | | | | | | |
|--|-------------|--------------------|---------------------------|-------------------|-------------------|-------------------|-----------------------|-------------------|
| IP20 Standard ¹⁾ | Type | MCLTE B... | 0004-201-1- 00 | 0008-201-1- 00 | 0015-201-1- 00 | 0015-201-4- 00 | 0022-201-4- 00 | 0040-201-4- 00 |
| | Part number | | 08296863 | 08296871 | 08296898 | 08296901 | 08296928 | 18250394 |
| IP55 / NEMA 12 housing ¹⁾ | Type | MCLTE B... | 0004-201-1- 10 | 0008-201-1- 10 | 0015-201-1- 10 | 0015-201-4- 10 | 0022-201-4- 10 | 0040-201-4- 10 |
| | Part number | | 08297789 | 08297797 | 08297800 | 08297819 | 08297827 | 18250408 |
| IP55 / NEMA 12 with switch ¹⁾ | Type | MCLTE B... | 0004-201-1- 20 | 0008-201-1- 20 | 0015-201-1- 20 | 0015-201-4- 20 | 0022-201-4- 20 | 0040-201-4- 20 |
| | Part number | | 08297320 | 08297339 | 08297347 | 08297355 | 08297363 | 18250416 |
| INPUT | | | | | | | | |
| Supply voltage | | V _{mains} | 1 × AC 200 – 240 V ± 10 % | | | | | |
| Supply frequency | | f _{mains} | 50 / 60 Hz ± 5 % | | | | | |
| Supply fuse rating | | [A] | 10 | 16 | 20 | | 32 (35) ²⁾ | 40 |
| Nominal input current | | [A] | 6.7 | 12.5 | 14.8 | 14.8 | 22.2 | 35 |
| OUTPUT | | | | | | | | |
| Recommended motor power | | [kW] | 0.37 | 0.75 | 1.5 | 1.5 | 2.2 | 4 |
| | | [hp] | 0.5 | 1 | 2 | 2 | 3 | 5 |
| Output voltage | | V _{motor} | 3 × 20 – 250 V | | | | | |
| Output current | | [A] | 2.3 | 4.3 | 7 | 7 | 10.5 | 15 |
| Motor cable size Cu 75C | | [mm ²] | 1.5 | | | | | 2.5 |
| | | [AWG] | 16 | | | | | 18 |
| Max. motor cable length | Shielded | [m] | 25 | | | 100 | | |
| | Unshielded | | 40 | | | 150 | | |
| GENERAL | | | | | | | | |
| Size | | | 1 | | | 2 | | 3 |
| Heat loss at nominal output power | | [W] | 11 | 22 | 45 | 45 | 66 | 120 |
| Min. braking resistor value | | [Ω] | – | | | 47 | | |

1) Unit for America, Asia & Africa

2) Recommended value for UL compliance

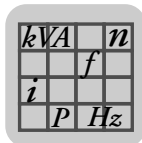


With Filter

| MOVITRAC® LTE-B – EMC filter class B | | | | | | | | | |
|---|-------------|--------------------|---------------------------|-------------------|-------------------|-------------------|-----------------------|-------------------|-----|
| IP20 Standard with filter ¹⁾ | Type | MC LTE B... | 0004-2B1-1- 00 | 0008-2B1-1- 00 | 0015-2B1-1- 00 | 0015-2B1-4- 00 | 0022-2B1-4- 00 | 0040-2B1-4- 00 | |
| | Part number | | 08297061 | 08297088 | 08297096 | 08297118 | 08297126 | 18250424 | |
| IP55 / NEMA 12 housing with filter ¹⁾ | Type | MC LTE B... | 0004-2B1-1- 10 | 0008-2B1-1- 10 | 0015-2B1-1- 10 | 0015-2B1-4- 10 | 0022-2B1-4- 10 | 0040-2B1-4- 10 | |
| | Part number | | 08297975 | 08297983 | 08297991 | 08298009 | 08298017 | 18250432 | |
| IP55 / NEMA 12 with switch and filter ¹⁾ | Type | MC LTE B... | 0004-2B1-1- 20 | 0008-2B1-1- 20 | 0015-2B1-1- 20 | 0015-2B1-4- 20 | 0022-2B1-4- 20 | 0040-2B1-4- 20 | |
| | Part number | | 08297525 | 08297533 | 08297541 | 08297568 | 08297576 | 18250440 | |
| IP66 / NEMA 4X housing with switch and filter ¹⁾ | Type | MC LTE B... | 0004-2B1-1- 40 | 0008-2B1-1- 40 | 0015-2B1-1- 40 | 0015-2B1-4- 40 | 0022-2B1-4- 40 | 0040-2B1-4- 40 | |
| | Part number | | 18251013 | 18251021 | 18251048 | 18251056 | 18251064 | 18251072 | |
| INPUT | | | | | | | | | |
| Supply voltage | | V _{mains} | 1 × AC 200 – 240 V ± 10 % | | | | | | |
| Supply frequency | | f _{mains} | 50 / 60 Hz ± 5 % | | | | | | |
| Supply fuse rating | | [A] | 10 | 16 | 20 | | 32 (35) ²⁾ | 40 | |
| Nominal input current | | [A] | 6.7 | 12.5 | 14.8 | 14.8 | 22.2 | 35 | |
| OUTPUT | | | | | | | | | |
| Recommended motor power | | [kW] | 0.37 | 0.75 | 1.5 | 1.5 | 2.2 | 4 | |
| | | [hp] | 0.5 | 1 | 2 | 2 | 3 | 5 | |
| Output voltage | | V _{motor} | 3 × 20 – 250 V | | | | | | |
| Output current | | [A] | 2.3 | 4.3 | 7 | 7 | 10.5 | 15 | |
| Motor cable size Cu 75C | | [mm ²] | 1.5 | | | | | | 2.5 |
| | | [AWG] | 16 | | | | | | 18 |
| Max. motor cable length | Shielded | [m] | 25 | | | 100 | | | |
| | Unshielded | | 40 | | | 150 | | | |
| GENERAL | | | | | | | | | |
| Size | | | 1 | | | 2 | | 3 | |
| Heat loss at nominal output power | | [W] | 11 | 22 | 45 | 45 | 66 | 120 | |
| Min. braking resistor value | | [Ω] | – | | | 47 | | | |

1) Unit for Europe, Australia & New Zealand

2) Recommended value for UL compliance



Technical Data

Output power and current ratings

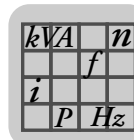
10.3.3 3-phase system AC 230 V for 3-phase AC 230 V motors

Without Filter

| MOVITRAC® LTE-B – EMC filter class 0 | | | | | | | | |
|---|-------------|-----------------------|---------------------------|-------------------|-----------------------|-------------------|-------------------|-----------------------|
| IP20 Standard ¹⁾ | Type | MC LTE B... | 0004-203-1- 00 | 0008-203-1- 00 | 0015-203-1- 00 | 0015-203-4- 00 | 0022-203-4- 00 | 0040-203-4- 00 |
| | Part number | | 08296936 | 08296944 | 08296952 | 08296960 | 08296979 | 08296987 |
| IP55 / NEMA 12 housing ¹⁾ | Type | MC LTE B... | 0004-203-1- 10 | 0008-203-1- 10 | 0015-203-1- 10 | 0015-203-4- 10 | 0022-203-4- 10 | 0040-203-4- 10 |
| | Part number | | 08297835 | 08297843 | 08297851 | 08297878 | 08297886 | 08297894 |
| IP55 / NEMA 12 with switch ¹⁾ | Type | MC LTE B... | 0004-203-1- 20 | 0008-203-1- 20 | 0015-203-1- 20 | 0015-203-4- 20 | 0022-203-4- 20 | 0040-203-4- 20 |
| | Part number | | 08297371 | 08297398 | 08297401 | 08297428 | 08297436 | 08297444 |
| INPUT | | | | | | | | |
| Supply voltage | | V _{mains} | 3 × AC 200 – 240 V ± 10 % | | | | | |
| Supply frequency | | f _{mains} | 50 / 60 Hz ± 5 % | | | | | |
| Supply fuse rating | | [A] | 6 | 10 | 16 (15) ²⁾ | | 20 | 32 (35) ²⁾ |
| Nominal input current | | [A] | 3 | 5.8 | 9.2 | | 13.7 | 20.7 |
| OUTPUT | | | | | | | | |
| Recommended motor power | | [kW] | 0.37 | 0.75 | 1.5 | 1.5 | 2.2 | 4.0 |
| | | [hp] | 0.5 | 1 | 2 | 2 | 3 | 5 |
| Output voltage | | [V _{motor}] | 3 × 20 – 250 V | | | | | |
| Output current | | [A] | 2.3 | 4.3 | 7 | 7 | 10.5 | 18 |
| Motor cable size Cu 75C | | [mm ²] | 1.5 | | | | | 2.5 |
| | | [AWG] | 16 | | | | | 12 |
| Max. motor cable length | Shielded | [m] | 25 | | | 100 | | |
| | Unshielded | | 40 | | | 150 | | |
| GENERAL | | | | | | | | |
| Size | | | 1 | | | 2 | | 3s |
| Heat loss at nominal output power | | [W] | 11 | 22 | 45 | | 66 | 120 |
| Min. braking resistor value | | [Ω] | – | | | 47 | | |

1) Unit for America, Asia & Africa

2) Recommended value for UL compliance

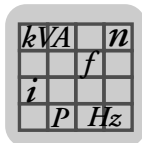


With Filter

| MOVITRAC® LTE-B – EMC filter class A | | | | | |
|--|-------------|-----------------------|---------------------------|---------------|-----------------------|
| IP20 Standard with filter ¹⁾ | Type | MC LTE B... | 0015-2A3-4-00 | 0022-2A3-4-00 | 0040-2A3-4-00 |
| | Part number | | 08297134 | 08297142 | 08297150 |
| IP55 / NEMA 12 housing with filter ¹⁾ | Type | MC LTE B... | 0015-2A3-4-10 | 0022-2A3-4-10 | 0040-2A3-4-10 |
| | Part number | | 08298025 | 08298033 | 08298041 |
| IP55 / NEMA 12 with switch and filter ¹⁾ | Type | MC LTE B... | 0015-2A3-4-20 | 0022-2A3-4-20 | 0040-2A3-4-20 |
| | | | 08297584 | 08297592 | 08297606 |
| IP66 / NEMA 4X with switch and filter ¹⁾ | Type | MC LTE B... | 0015-2A3-4-40 | 0022-2A3-4-40 | 0040-2A3-4-40 |
| | Part number | | 18251110 | 18251129 | 18251137 |
| INPUT | | | | | |
| Supply voltage | | V _{mains} | 3 × AC 200 – 240 V ± 10 % | | |
| Supply frequency | | f _{mains} | 50 / 60 Hz ± 5 % | | |
| Supply fuse rating | | [A] | 16 (15) ²⁾ | 20 | 32 (35) ²⁾ |
| Nominal input current | | [A] | 9.2 | 13.7 | 20.7 |
| OUTPUT | | | | | |
| Recommended motor power | | [kW] | 1.5 | 2.2 | 4.0 |
| | | [hp] | 2 | 3 | 5 |
| Output voltage | | [V _{motor}] | 3 × 20 – 250 V | | |
| Output current | | [A] | 7 | 10.5 | 18 |
| Motor cable size Cu 75C | | [mm ²] | 1.5 | | 2.5 |
| | | [AWG] | 16 | | 12 |
| Max. motor cable length | Shielded | [m] | 100 | | |
| | Unshielded | | 150 | | |
| GENERAL | | | | | |
| Size | | | 2 | | 3s |
| Heat loss at nominal output power | | [W] | | 66 | 120 |
| Min. braking resistor value | | [Ω] | 47 | | |

1) Unit for Europe, Australia & New Zealand

2) Recommended value for UL compliance



Technical Data

Output power and current ratings

10.3.4 3-phase system AC 400 V for 3-phase AC 400 V motors

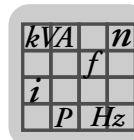
Sizes 1 & 2

Without Filter

| MOVITRAC® LTE-B – EMC filter class 0 | | | | | | | |
|--|-------------|-----------------------|---------------------------|---------------|---------------|---------------|-----------------------|
| IP20 Standard ¹⁾ | Type | MC LTE B... | 0008-503-1-00 | 0015-503-1-00 | 0015-503-4-00 | 0022-503-4-00 | 0040-503-4-00 |
| | Part number | | 08296995 | 08297002 | 08297010 | 08297029 | 08297037 |
| IP55 / NEMA 12 housing ¹⁾ | Type | MC LTE B... | 0008-503-1-10 | 0015-503-1-10 | 0015-503-4-10 | 0022-503-4-10 | 0040-503-4-10 |
| | Part number | | 08297908 | 08297916 | 08297924 | 08297932 | 08297940 |
| IP55 / NEMA 12 with switch ¹⁾ | Type | MC LTE B... | 0008-503-1-20 | 0015-503-1-20 | 0015-503-4-20 | 0022-503-4-20 | 0040-503-4-20 |
| | Part number | | 08297452 | 08297460 | 08297479 | 08297487 | 08297495 |
| INPUT | | | | | | | |
| Supply voltage | | V _{mains} | 3 × AC 380 – 480 V ± 10 % | | | | |
| Supply frequency | | f _{mains} | 50 / 60 Hz ± 5 % | | | | |
| Supply fuse rating | | [A] | 5 | 10 | | | 16 (15) ²⁾ |
| Nominal input current | | [A] | 2.9 | 5.4 | | 7.6 | 12.4 |
| OUTPUT | | | | | | | |
| Recommended motor power | | [kW] | 0.75 | 1.5 | 1.5 | 2.2 | 4 |
| | | [hp] | 1 | 2 | 2 | 3 | 5 |
| Output voltage | | [V _{motor}] | 3 × 20 – 480 V | | | | |
| Output current | | [A] | 2.2 | 4.1 | 4.1 | 5.8 | 9.5 |
| Motor cable size Cu 75C | | [mm ²] | 1.5 | | | | |
| | | [AWG] | 16 | | | | |
| Max. motor cable length | Shielded | [m] | 25 | | 50 | | |
| | Unshielded | | 40 | | 75 | | |
| GENERAL | | | | | | | |
| Size | | | 1 | | 2 | | |
| Heat loss at nominal output power | | [W] | 22 | 45 | | 66 | 120 |
| Min. braking resistor value | | [Ω] | – | | 100 | | |

1) Unit for America, Asia & Africa

2) Recommended value for UL compliance

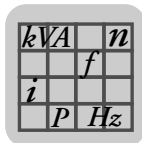


With Filter

| MOVITRAC® LTE-B – EMC filter class A | | | | | | | |
|--|-------------|-----------------------|---------------------------|---------------|---------------|---------------|-----------------------|
| IP20 Standard with filter ¹⁾ | Type | MC LTE B... | 0008-5A3-1-00 | 0015-5A3-1-00 | 0015-5A3-4-00 | 0022-5A3-4-00 | 0040-5A3-4-00 |
| | Part number | | 08297169 | 08297177 | 08297185 | 08297193 | 08297207 |
| IP55 / NEMA 12 housing with filter ¹⁾ | Type | MC LTE B... | 0008-5A3-1-10 | 0015-5A3-1-10 | 0015-5A3-4-10 | 0022-5A3-4-10 | 0040-5A3-4-10 |
| | Part number | | 08298068 | 08298076 | 08298084 | 08298092 | 08298106 |
| IP55 / NEMA 12 with switch and filter ¹⁾ | Type | MC LTE B... | 0008-5A3-1-20 | 0015-5A3-1-20 | 0015-5A3-4-20 | 0022-5A3-4-20 | 0040-5A3-4-20 |
| | Part number | | 08297614 | 08297622 | 08297630 | 08297649 | 08297657 |
| IP66 / NEMA 4X with switch and filter ¹⁾ | Type | MC LTE B... | 0008-5A3-1-40 | 0015-5A3-1-40 | 0015-5A3-4-40 | 0022-5A3-4-40 | 0040-5A3-4-40 |
| | Part number | | 18251145 | 18251153 | 18251161 | 18251188 | 18251196 |
| INPUT | | | | | | | |
| Supply voltage | | V _{mains} | 3 × AC 380 – 480 V ± 10 % | | | | |
| Supply frequency | | f _{mains} | 50 / 60 Hz ± 5 % | | | | |
| Supply fuse rating | | [A] | 5 | 10 | | | 16 (15) ²⁾ |
| Nominal input current | | [A] | 2.9 | 5.4 | | 7.6 | 12.4 |
| OUTPUT | | | | | | | |
| Recommended motor power | | [kW] | 0.75 | 1.5 | 1.5 | 2.2 | 4 |
| | | [hp] | 1 | 2 | 2 | 3 | 5 |
| Output voltage | | [V _{motor}] | 3 × 20 – 480 V | | | | |
| Output current | | [A] | 2.2 | 4.1 | 4.1 | 5.8 | 9.5 |
| Motor cable size Cu 75C | | [mm ²] | 1.5 | | | | |
| | | [AWG] | 16 | | | | |
| Max. motor cable length | Shielded | [m] | 25 | | 50 | | |
| | Unshielded | | 40 | | 75 | | |
| GENERAL | | | | | | | |
| Size | | | 1 | | 2 | | |
| Heat loss at nominal output power | | [W] | 22 | 45 | | 66 | 120 |
| Min. braking resistor value | | [Ω] | – | | 100 | | |

1) Unit for Europe, Australia & New Zealand

2) Recommended value for UL compliance



Technical Data

Output power and current ratings

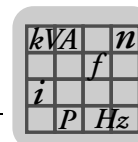
Size 3

Without Filter

| MOVITRAC® LTE-B – EMC filter class 0 | | | | | |
|--|-------------|-----------------------|---------------------------|---------------|-----------------------|
| IP20 Standard ¹⁾ | Type | MC LTE B... | 0055-503-4-00 | 0075-503-4-00 | 0110-503-4-00 |
| | Part number | | 08297045 | 08297053 | 08299218 |
| IP55 / NEMA 12 housing ¹⁾ | Type | MC LTE B... | 0055-503-4-10 | 0075-503-4-10 | – |
| | Part number | | 08297959 | 08297967 | – |
| IP55 / NEMA 12 with switch ¹⁾ | Type | MC LTE B... | 0055-503-4-20 | 0075-503-4-20 | – |
| | Part number | | 08297509 | 08297517 | – |
| INPUT | | | | | |
| Supply voltage | | V _{mains} | 3 × AC 380 – 480 V ± 10 % | | |
| Supply frequency | | f _{mains} | 50 / 60 Hz ± 5 % | | |
| Supply fuse rating | | [A] | 20 | 25 | 32 (35) ²⁾ |
| Nominal input current | | [A] | 17.6 | 22.1 | 28.2 |
| OUTPUT | | | | | |
| Recommended motor power | | [kW] | 5.5 | 7.5 | 11 |
| | | [hp] | 7.5 | 10 | 15 |
| Output voltage | | [V _{motor}] | 3 × 20 – 480 V | | |
| Output current | | [A] | 14 | 18 | 24 |
| Motor cable size Cu 75C | | [mm ²] | 2.5 | | 4 |
| | | [AWG] | 12 | | 10 |
| Max. motor cable length | Shielded | [m] | 100 | | |
| | Unshielded | | 150 | | |
| GENERAL | | | | | |
| Size | | | 3s | | |
| Heat loss at nominal output power | | [W] | 165 | 225 | 330 |
| Min. braking resistor value | | [Ω] | 22 | | |

1) Unit for America, Asia & Africa

2) Recommended value for UL compliance



With Filter

| MOVITRAC® LTE-B – EMC filter class A | | | | | |
|---|-------------|-----------------------|---------------------------|---------------|-----------------------|
| IP20 Standard with filter ¹⁾ | Type | MC LTE B... | 0055-5A3-4-00 | 0075-5A3-4-00 | 0110-5A3-4-00 |
| | Part number | | 08297215 | 08297223 | 08299196 |
| IP55 / NEMA 12 housing with filter ¹⁾ | Type | MC LTE B... | 0055-5A3-4-10 | 0075-5A3-4-10 | – |
| | Part number | | 08298114 | 08298122 | – |
| IP55 / NEMA 12 with switch and filter ¹⁾ | Type | MC LTE B... | 0055-5A3-4-20 | 0075-5A3-4-20 | – |
| | Part number | | 08297665 | 08297673 | – |
| IP66 / NEMA 4X with switch and filter ¹⁾ | Type | MC LTE B... | 0055-5A3-4-40 | 0075-5A3-4-40 | – |
| | Part number | | 18251218 | 18251226 | – |
| INPUT | | | | | |
| Supply voltage | | V _{mains} | 3 × AC 380 – 480 V ± 10 % | | |
| Supply frequency | | f _{mains} | 50 / 60 Hz ± 5 % | | |
| Supply fuse rating | | [A] | 20 | 25 | 32 (35) ²⁾ |
| Nominal input current | | [A] | 17.6 | 22.1 | 28.2 |
| OUTPUT | | | | | |
| Recommended motor power | | [kW] | 5.5 | 7.5 | 11 |
| | | [hp] | 7.5 | 10 | 15 |
| Output voltage | | [V _{motor}] | 3 × 20 – 480 V | | |
| Output current | | [A] | 14 | 18 | 24 |
| Motor cable size Cu 75C | | [mm ²] | 2.5 | | 4 |
| | | [AWG] | 12 | | 10 |
| Max. motor cable length | Shielded | [m] | 100 | | |
| | Unshielded | | 150 | | |
| GENERAL | | | | | |
| Size | | | 3s | | |
| Heat loss at nominal output power | | [W] | 165 | 225 | 330 |
| Min. braking resistor value | | [Ω] | 22 | | |

1) Unit for Europe, Australia & New Zealand

2) Recommended value for UL compliance



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